



SERIE 615-850

CERNIERE / HINGES





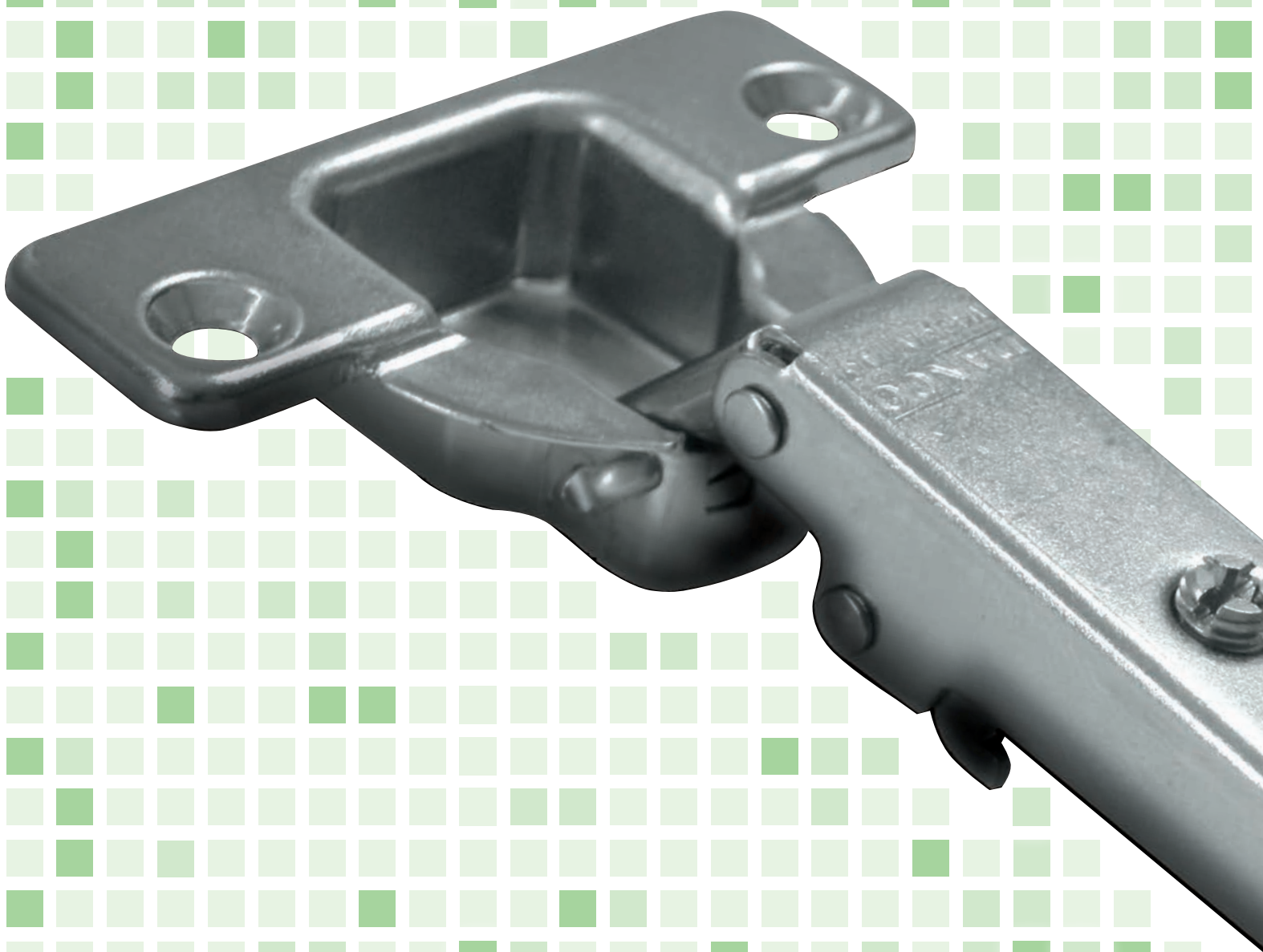
CERNIERE PER MOBILI DAL 1956
FURNITURE HINGES SINCE 1956

Fondata nel 1956, la DANCO nasce dall'esperienza diretta nella produzione di accessori per mobili e minuterie metalliche. Una passione, quella per la ferramenta, che sta alla base della storia della DANCO e dei suoi fondatori, che hanno saputo trasformare un'azienda a carattere familiare, in una società con una posizione di rilievo nel settore della produzione di cerniere per mobili. Ai figli, il merito di averla portata attraverso il dinamismo e la professionalità, in una realtà in grado di confrontarsi ad importanti livelli nazionali ed internazionali.

Founded in 1956, DANCO came about from a first-hand experience in the production of furniture accessories and small parts. The passion for iron fittings which drives DANCO and its founders has allowed them to transform a family-run business into a leading company in the production of furniture hinges. Their sons are now taking DANCO even further, working with professionalism and dynamism to ensure the company can meet the challenges of the 21st-century on the national and international arena.

Dal 1956 i nostri prodotti hanno un'anima
tutta **italiana**.

Since 1956 our products have
an all-**italian** soul.



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SERIE 615

INDICE INDEX

■ CERNIERA
■ HINGE



pag. 2
page 2

■ BASETTE
■ MOUNTING PLATES



pag. 3
page 3

CERNIERA

apertura 110° Ø 35

HINGE

opening 110° Ø 35

FORO ANTA [D]
DISTANCE
IN THE DOOR [D]

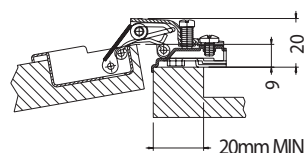
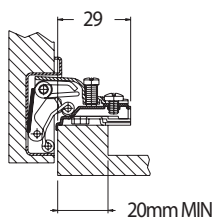
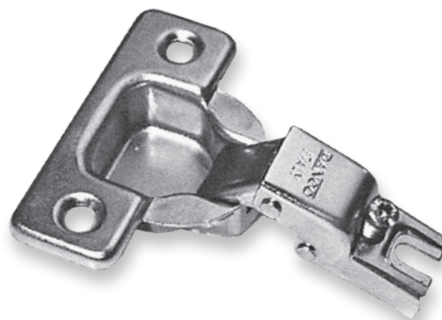
	3	4	5	6	7
0	15	16	17	18	19
4	11	12	13	14	15
10	5	6	7	8	9

SPESORE BASETTA [H]
THICKNESS
OF MOUNTING PLATE [H]

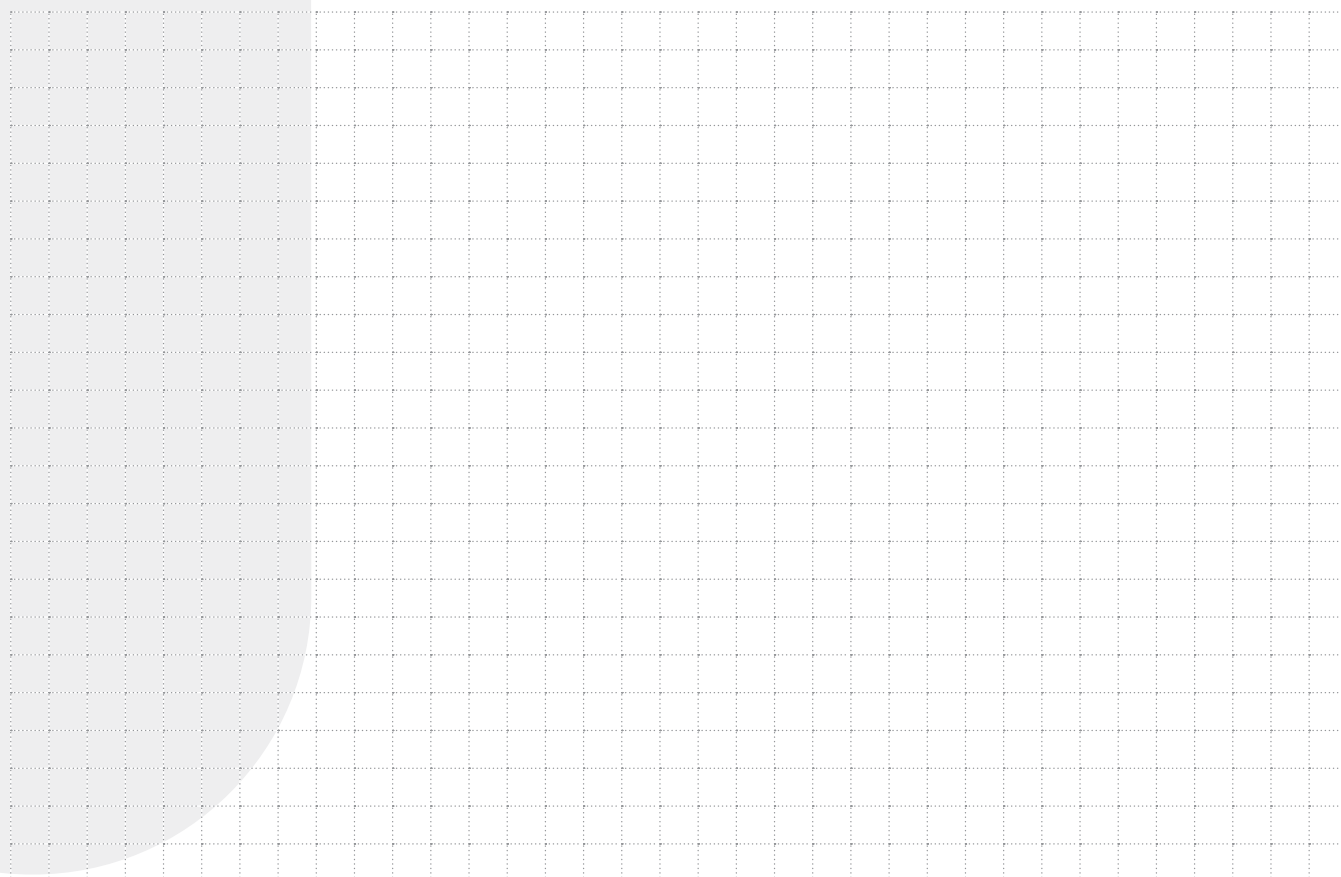
H = 12 + D + S

615 **P 4 4**

Cerniera per montanti. Braccetto in acciaio.
Face frame hinge. Steel crank.



NOTE



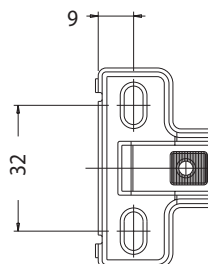
BASETTE
DISPONIBILI

AVAILABLE
MOUNTING PLATES

B 990 AR

spessore mm
thickness mm **0 4 10**

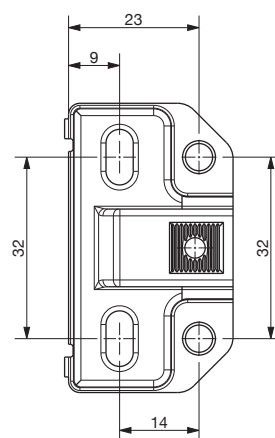
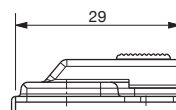
Basetta in acciaio.
Steel mounting plate.



FB 990 4F

spessore mm
thickness mm **0**

Basetta in acciaio.
Steel mounting plate.

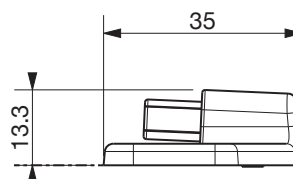


AMMORTIZZATORE

SOFT CLOSE

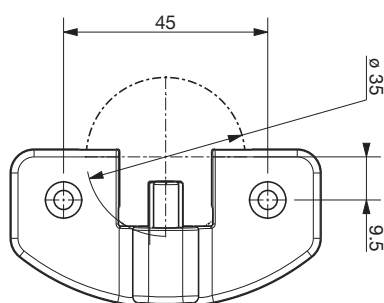
F412

Ammortizzatore in zama universale.
Universal zamak soft close.

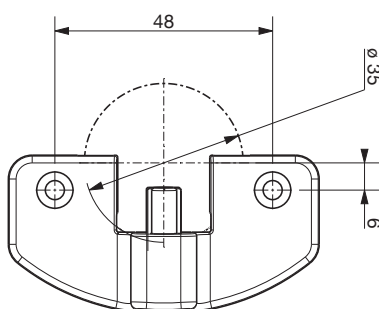


DISPONIBILE IN TRE MODELLI, CON TRE DIFFERENTI INTERASSI
AVAILABLE IN THREE MODELS, WITH THREE DIFFERENT HOLES SPACING

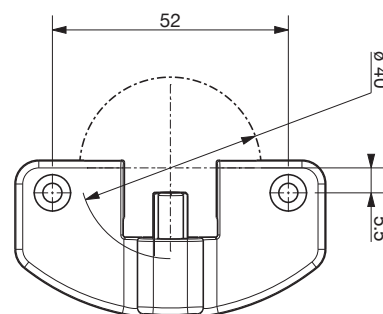
F412-45



F412-48

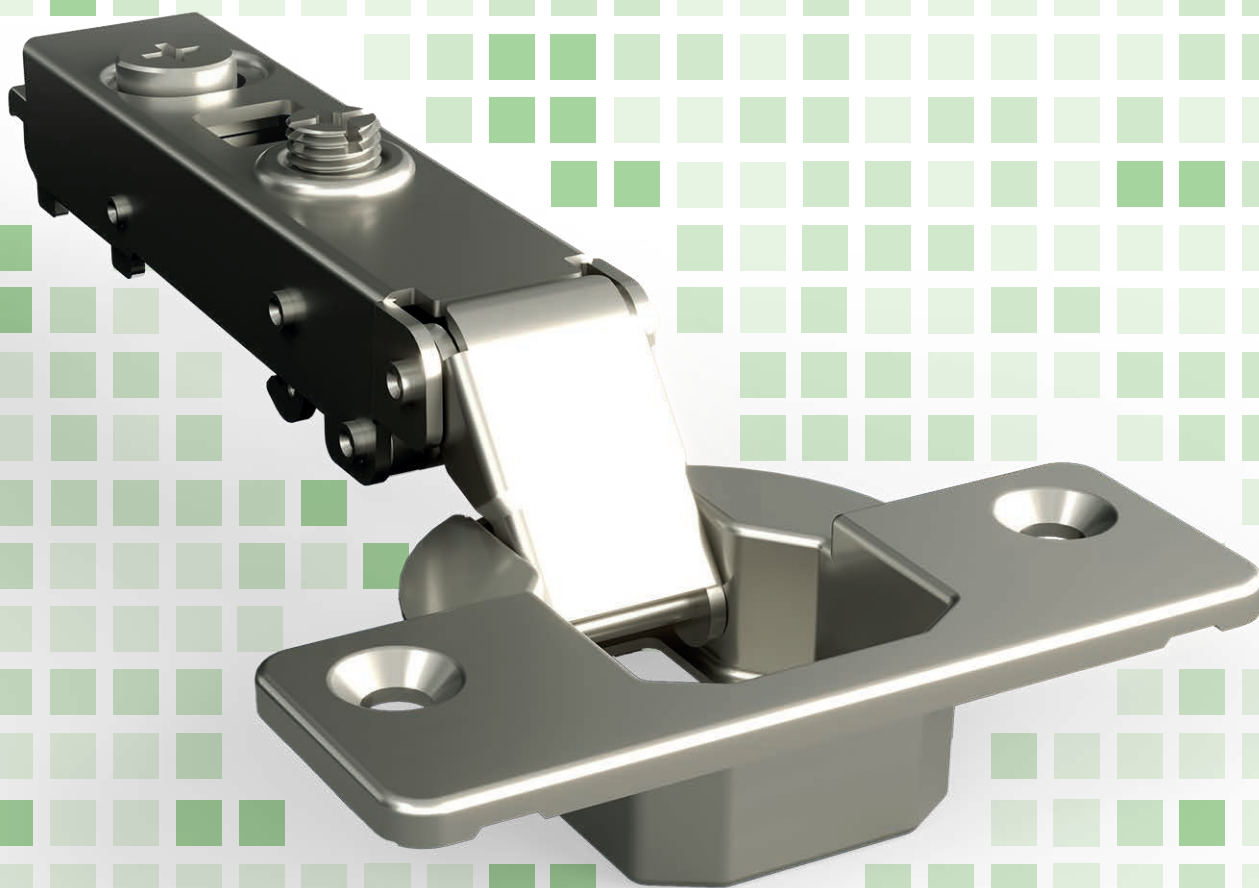


F412-52



Dal 1956 i nostri prodotti hanno un'anima
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Since 1956 our products have
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SERIE 850

INDICE INDEX

-
- CERNIERE
 - HINGES



pag. 7
page 7

-
- CASSE
 - CUPS



pag. 17
page 17

-
- BASETTE
 - MOUNTING PLATES



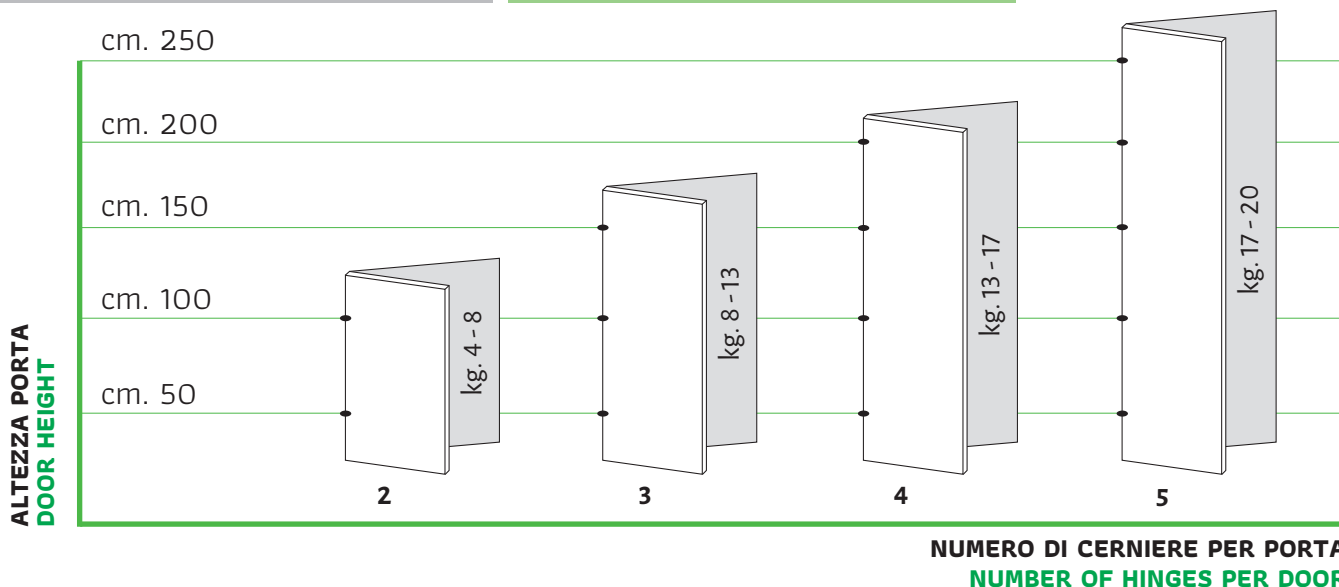
pag. 25
page 25

-
- ESEMPIO D'ORDINE
 - EXAMPLE OF ORDER

pag. 32
page 32

NUMERO DI CERNIERE PER PORTA

NUMBER OF HINGES PER DOOR



SPAZIO NECESSARIO PER ANTE SENZA INTERFERENZE TRA LORO

NECESSARY SPACE BETWEEN TWO DOORS WITHOUT INTERFERENCE

SERIE 850 Ø 35

	T 16	T 17	T 18	T 19	T 20	T 21	T 22	T 23	T 24	T 25
D3	0,61	0,82	1,07	1,35	1,67	2,04	2,47	3,01	3,73	4,54
D4	0,59	0,80	1,03	1,30	1,61	1,96	2,36	2,82	3,41	4,14
D5	0,58	0,77	1,00	1,26	1,56	1,89	2,27	2,70	3,20	3,82
D6	0,56	0,75	0,97	1,22	1,50	1,83	2,19	2,60	3,06	3,60
D7	0,55	0,72	0,95	1,19	1,46	1,77	2,12	2,50	2,94	3,43
D8	0,53	0,71	0,92	1,16	1,41	1,72	2,05	2,42	2,83	3,29

T = SPESSORE ANTA
DOOR THICKNESS

D = DISTANZA
FORO ANTA
DRILLING
DISTANCE

L = LUCE FRA ANTA
E FIANCO
DISTANCE BETWEEN
DOOR AND SIDE

SERIE 850 Ø 40

	T20	T21	T22	T23	T24	T25	T26	T27	T28	T29	T30	T31	T32	T33	T34	T35	T38	T40	L
D3	0,43	0,55	0,69	0,84	1,00	1,18	1,37	1,58	1,80	2,04	2,29	2,56	2,85	3,16	5,11	6,07	8,97	10,93	0,40
D4	0,42	0,55	0,68	0,83	0,99	1,16	1,35	1,56	1,78	2,01	2,26	3,52	2,81	3,11	4,41	5,33	8,22	10,15	0,40
D5	0,42	0,54	0,67	0,81	0,97	0,15	1,34	1,54	1,75	1,98	2,22	2,49	2,77	3,06	3,77	4,70	7,50	9,42	0,40
D6	0,41	0,53	0,66	0,80	0,96	0,13	1,32	1,51	1,73	1,95	2,19	2,45	2,73	3,02	3,33	4,09	6,83	8,72	0,40
D7	0,41	0,52	0,65	0,79	0,95	0,12	1,30	1,49	1,70	1,93	2,16	2,42	2,68	2,97	3,28	3,60	6,20	8,05	0,40
D8	0,39	0,51	0,64	0,77	0,93	0,10	1,28	1,47	1,68	1,90	2,13	2,38	2,64	2,93	3,22	3,54	5,61	7,43	0,40
D9	0,39	0,50	0,63	0,77	0,92	1,08	1,26	1,45	1,66	1,87	2,10	2,35	2,61	2,89	3,18	3,49	5,06	6,85	0,40
D10	0,39	0,50	0,62	0,76	0,91	1,07	1,25	1,43	1,63	1,85	2,08	2,32	2,57	2,84	3,13	3,44	4,58	6,31	0,40
D11	0,38	0,49	0,62	0,75	0,90	1,06	1,23	1,42	1,61	1,82	2,05	2,29	2,54	2,80	3,09	3,39	4,13	5,80	0,40
D12	0,38	0,49	0,61	0,74	0,88	1,04	1,21	1,40	1,59	1,80	2,02	2,26	2,50	2,77	3,05	3,34	4,11	5,35	0,40
D13	0,37	0,48	0,60	0,73	0,87	1,03	1,20	1,38	1,57	1,78	2,00	2,23	2,47	2,73	3,00	3,29	4,04	4,94	0,40
D14	0,37	0,47	0,59	0,72	0,86	1,02	1,18	1,36	1,55	1,76	1,97	2,70	2,44	2,70	2,96	3,25	3,98	4,72	1,40

CERNIERE

HINGES



CERNIERE A CHIUSURA AUTOMATICA

apertura 90°

SELF CLOSING HINGES

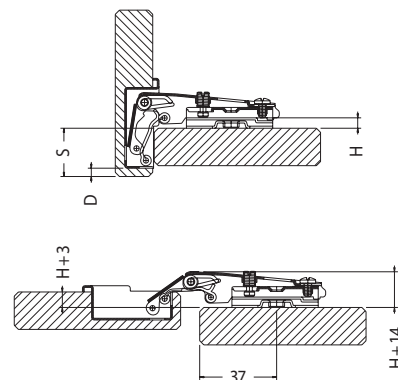
opening 90°

		FORO ANTA [D] DISTANCE IN THE DOOR [D]							
		3	4	5	6	7	8		
SPESSORE BASETTA [H] THICKNESS OF MOUNTING PLATE [H]	3	18	19	20	21	22	23		
	4	17	18	19	20	21	22		
	5	16	17	18	19	20	21		
	6	15	16	17	18	19	20		
	7	14	15	16	17	18	19		
	8	13	14	15	16	17	18		
	9	12	13	14	15	16	17		
	10	11	12	13	14	15	16		

$$H = 18 + D - S$$

850 P 4 4

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.

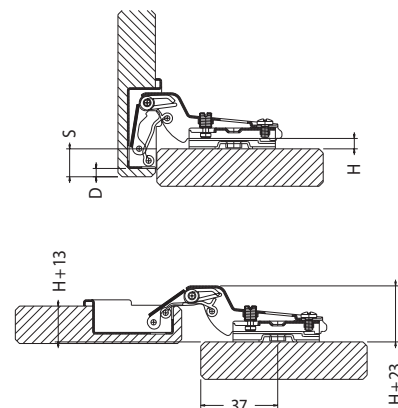


		FORO ANTA [D] DISTANCE IN THE DOOR [D]							
		3	4	5	6	7	8		
SPESSORE BASETTA [H] THICKNESS OF MOUNTING PLATE [H]	3	8	9	10	11	12	13		
	4	7	8	9	10	11	12		
	5	6	7	8	9	10	11		
	6	5	6	7	8	9	10		
	7	4	5	6	7	8	9		
	8	3	4	5	6	7	8		
	9	2	3	4	5	6	7		
	10	1	2	3	4	5	6		

$$H = 8 + D - S$$

850 M 4 4

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.

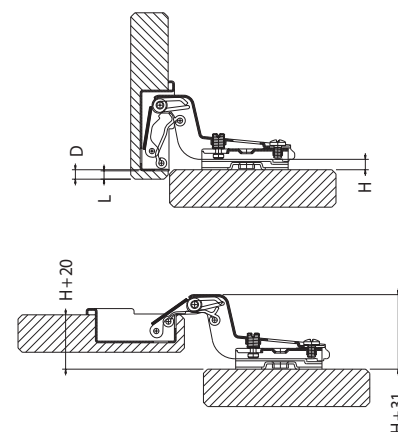


		FORO ANTA [D] DISTANCE IN THE DOOR [D]							
		3	4	5	6	7	8		
SPESSORE BASETTA [H] THICKNESS OF MOUNTING PLATE [H]	3	0	1	2	3	4	5		
	4	+1	0	1	2	3	4		
	5	+2	+1	0	1	2	3		
	6		+2	+1	0	1	2		
	7			+2	+1	0	1		
	8				+2	+1	0		
	9								
	10								

$$H = 0 + D + L$$

850 C 4 4

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.



CERNIERE A CHIUSURA AUTOMATICA

apertura 110°

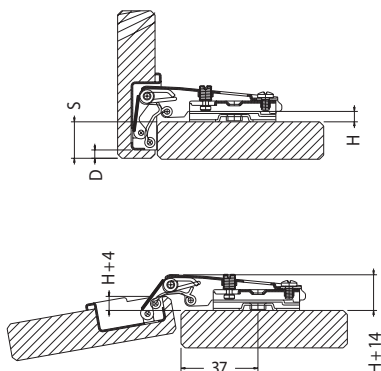
SELF CLOSING HINGES

opening 110°



850 P 4 4

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.



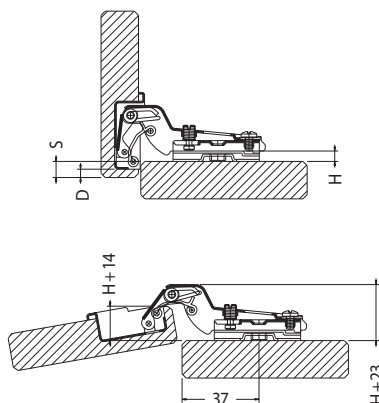
FORO ANTA (D)
DISTANCE
IN THE DOOR (D)

	3	4	5
3	18	19	20
4	17	18	19
5	16	17	18
6	15	16	17
7	14	15	16
8	13	14	15
9	12	13	14
10	11	12	13

$$H = 18 + D - S$$

850 M 4 4

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.



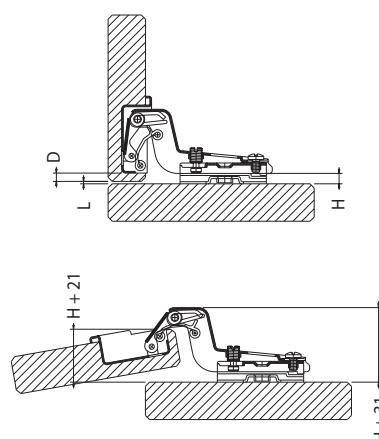
FORO ANTA (D)
DISTANCE
IN THE DOOR (D)

	3	4	5
3	8	9	10
4	7	8	9
5	6	7	8
6	5	6	7
7	4	5	6
8	3	4	5
9	2	3	4
10	1	2	3

$$H = 8 + D - S$$

850 C 4 4

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.



FORO ANTA (D)
DISTANCE
IN THE DOOR (D)

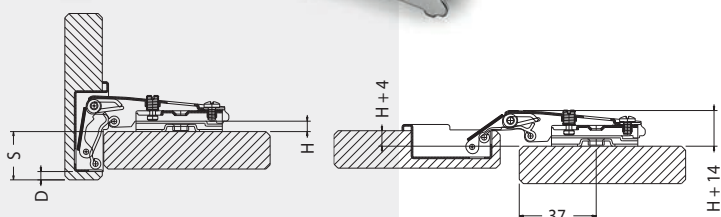
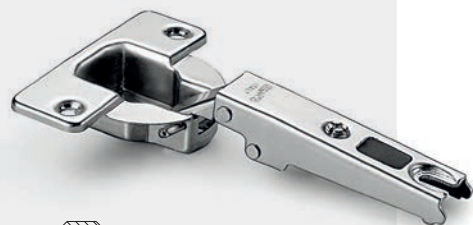
	3	4	5
3	0	1	2
4	+1	0	1
5	+2	+1	0
6		+2	+1
7			+2
8			
9			
10			

$$H = 0 + D + L$$

CERNIERE A CHIUSURA AUTOMATICA apertura 93° per antine di forte spessore Ø 40

850 **P 4 4**

Braccetto in acciaio,
collo (P) Piano.
Steel, crank (P) Straight.



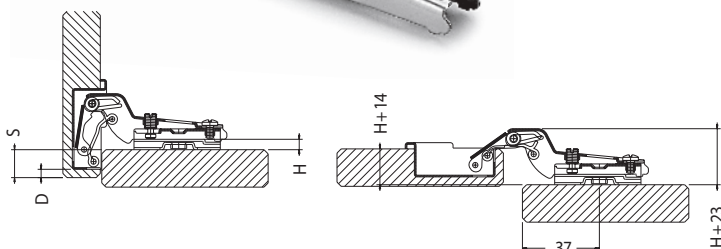
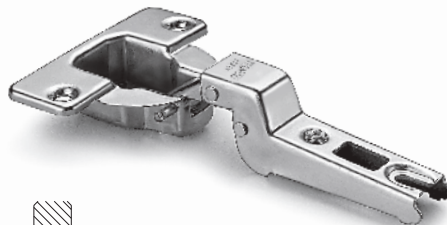
SPESORE BASETTA [H] THICKNESS OF MOUNTING PLATE [H]	FORO ANTA [D] DISTANCE IN THE DOOR [D]													
	3	4	5	6	7	8	9	10	11	12	13	14	15	16
3	23	24	25	26	27	28	29	30	31	32	33	34	35	36
4	22	23	24	25	26	27	28	29	30	31	32	33	34	35
5	21	22	23	24	25	26	27	28	29	30	31	32	33	34
6	20	21	22	23	24	25	26	27	28	29	30	31	32	33
7	19	20	21	22	23	24	25	26	27	28	29	30	31	32
8	18	19	20	21	22	23	24	25	26	27	28	29	30	31
9	17	18	19	20	21	22	23	24	25	26	27	28	29	30
10	16	17	18	19	20	21	22	23	24	25	26	27	28	29

$$H = 23 + D - S$$

SELF CLOSING HINGES opening 93° for high thickness doors Ø 40

850 **M 4 4**

Braccetto in acciaio,
collo (M) Medio.
Steel, crank (M) Medium.

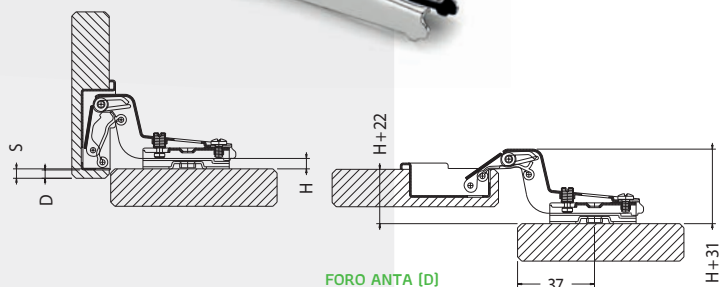


SPESORE BASETTA [H] THICKNESS OF MOUNTING PLATE [H]	FORO ANTA [D] DISTANCE IN THE DOOR [D]													
	3	4	5	6	7	8	9	10	11	12	13	14	15	16
3	13	14	15	16	17	18	19	20	21	22	23	24	25	26
4	12	13	14	15	16	17	18	19	20	21	22	23	24	25
5	11	12	13	14	15	16	17	18	19	20	21	22	23	24
6	10	11	12	13	14	15	16	17	18	19	20	21	22	23
7	9	10	11	12	13	14	15	16	17	18	19	20	21	22
8	8	9	10	11	12	13	14	15	16	17	18	19	20	21
9	7	8	9	10	11	12	13	14	15	16	17	18	19	20
10	6	7	8	9	10	11	12	13	14	15	16	17	18	19

$$H = 13 + D - S$$

850 **C 4 4**

Braccetto in acciaio,
collo (C) Collo alto.
Steel, crank (C) Tall.

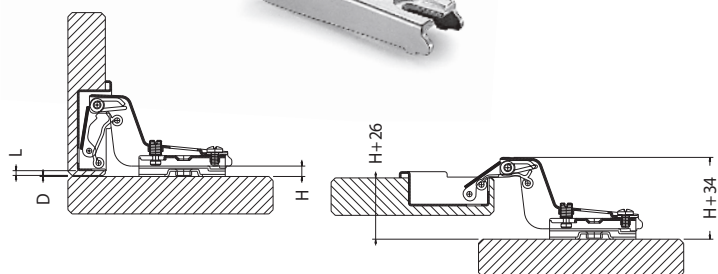


SPESORE BASETTA [H] THICKNESS OF MOUNTING PLATE [H]	FORO ANTA [D] DISTANCE IN THE DOOR [D]													
	3	4	5	6	7	8	9	10	11	12	13	14	15	16
3	5	6	7	8	9	10	11	12	13	14	15	16	17	18
4	4	5	6	7	8	9	10	11	12	13	14	15	16	17
5	3	4	5	6	7	8	9	10	11	12	13	14	15	16
6	2	3	4	5	6	7	8	9	10	11	12	13	14	15
7	1	2	3	4	5	6	7	8	9	10	11	12	13	14
8	0	1	2	3	4	5	6	7	8	9	10	11	12	13
9	-1	0	1	2	3	4	5	6	7	8	9	10	11	12
10	-2	-1	0	1	2	3	4	5	6	7	8	9	10	11

$$H = 5 + D - S$$

850 **A 4 4**

Braccetto in zama,
collo (A) Supercollo.
Zamak, crank (A) Supercrank.



SPESORE BASETTA [H] THICKNESS OF MOUNTING PLATE [H]	FORO ANTA [D] DISTANCE IN THE DOOR [D]													
	3	4	5	6	7	8	9	10	11	12	13	14	15	16
3	1	2	3	4	5	6	7	8	9	10	11	12	13	14
4	0	1	2	3	4	5	6	7	8	9	10	11	12	13
5	+1	0	1	2	3	4	5	6	7	8	9	10	11	12
6	+2	+1	0	1	2	3	4	5	6	7	8	9	10	11
7		+2	+1	0	1	2	3	4	5	6	7	8	9	10
8			+2	+1	0	1	2	3	4	5	6	7	8	9
9				+2	+1	0	1	2	3	4	5	6	7	8
10					+2	+1	0	1	2	3	4	5	6	7

$$H = 1 + D + L$$

CERNIERE A CHIUSURA AUTOMATICA

apertura 90° per angoli 45°

SELF CLOSING HINGES

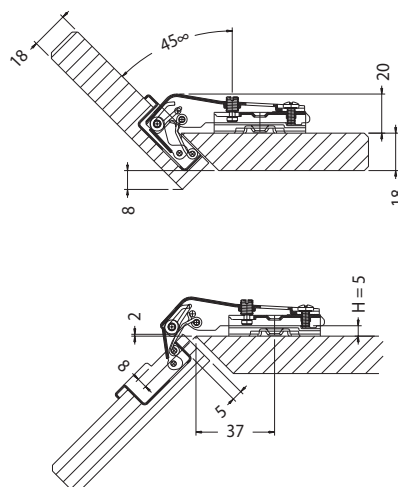
opening 90° corners 45°



861 **P** **4** **4**

Braccetto in zama, collo (P) Piano.

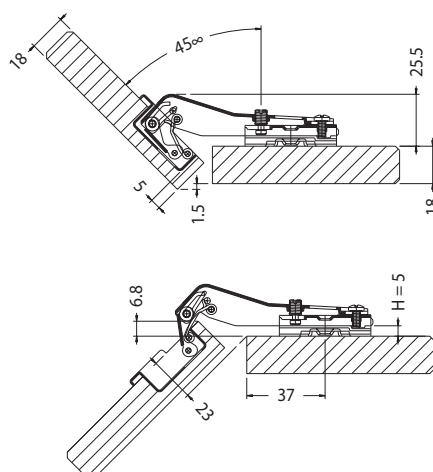
Zamak, crank (P) Straight.



861 **M** **4** **4**

Braccetto in zama, collo (M) Medio.

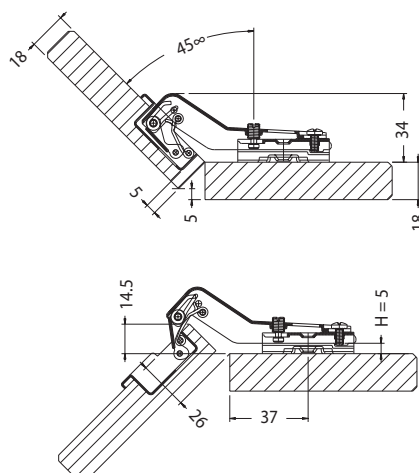
Zamak, crank (M) Medium.



861 **C** **4** **4**

Braccetto in zama, collo (C) Collo alto.

Zamak, crank (C) Tall.



CERNIERE A CHIUSURA AUTOMATICA

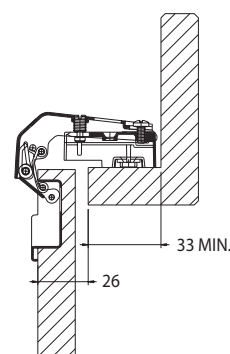
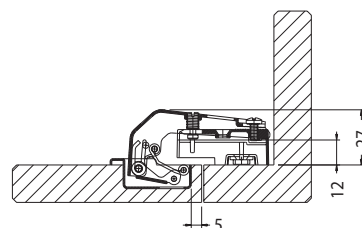
apertura 90°

SELF CLOSING HINGES

opening 90°

862 **P** **4** **4**

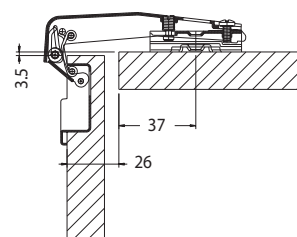
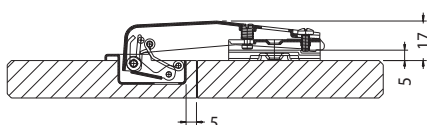
Per fissaggio su montante, tipo (P).
To fix on the blind corners, type (P).



Basette disponibili
(Serie B986) -
vedi pag. 00.
Available mounting
plates (B986 Serie) -
see page 00.

862 **L** **4** **4**

Per fissaggio su montante, foratura modulo 37x32 mm, tipo (L).
To fix on the blind corners, drill for modulus 37x32 mm, type (L).



CERNIERE A CHIUSURA AUTOMATICA

apertura 90° per angoli 30°

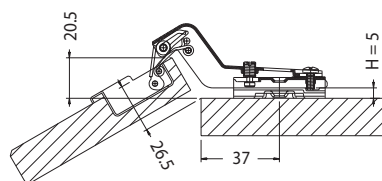
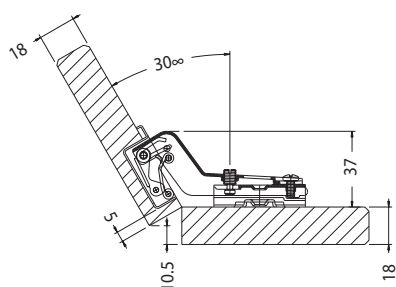
SELF CLOSING HINGES

opening 90° for corners 30°



863 C 4 4

Braccetto in zama, collo (C) Collo alto.
Zamak, crank (C) Tall.



CERNIERE A CHIUSURA AUTOMATICA

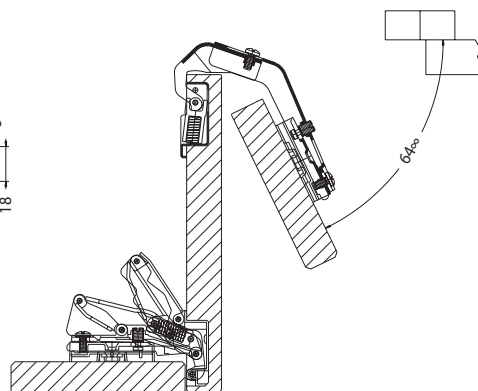
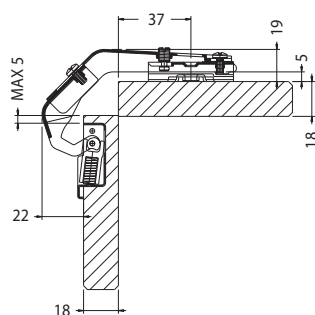
per mobili ad angolo

SELF CLOSING HINGES

for corner cabinet

869 P 4 4

Braccetto in zama, collo (P) Piano.
Zamak, crank (P) Straight.



CERNIERE A CHIUSURA AUTOMATICA

apertura 165°

SELF CLOSING HINGES

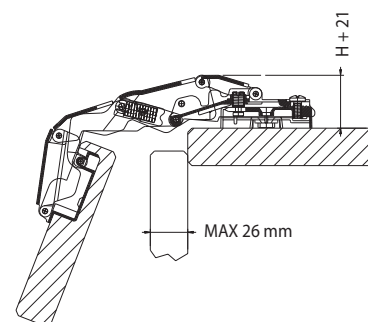
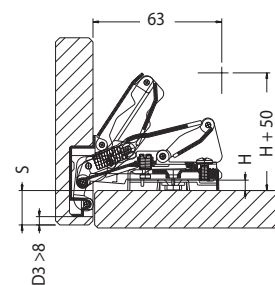
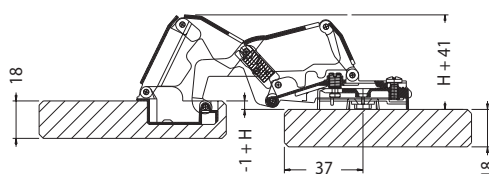
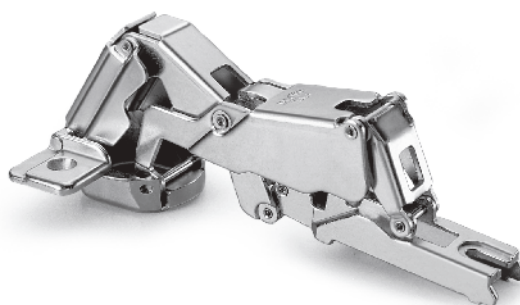
opening 165°

864 **P 4 4**

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.

		FORO ANTA [D] DISTANCE IN THE DOOR [D]						
		3	4	5	6	7	8	
SPESSORE BASETTA [H] THICKNESS OF MOUNTING PLATE [H]	3	18	19	20	21	22	23	
	4	17	18	19	20	21	22	
	5	16	17	18	19	20	21	
	6	15	16	17	18	19	20	
	7	14	15	16	17	18	19	
	8	13	14	15	16	17	18	
	9	12	13	14	15	16	17	
	10	11	12	13	14	15	16	

$$H = 18 + D - S$$

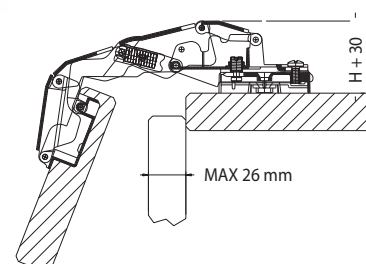
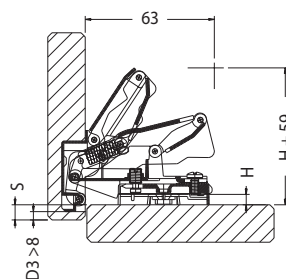
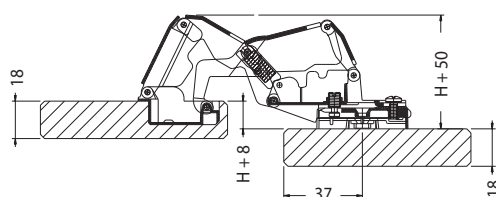


864 **M 4 4**

Braccetto in zama, collo (M) Medio.
Zamak, crank (M) Medium.

		FORO ANTA [D] DISTANCE IN THE DOOR [D]						
		3	4	5	6	7	8	
SPESSORE BASETTA [H] THICKNESS OF MOUNTING PLATE [H]	3	8	9	10	11	12	13	
	4	7	8	9	10	11	12	
	5	6	7	8	9	10	11	
	6	5	6	7	8	9	10	
	7	4	5	6	7	8	9	
	8	3	4	5	6	7	8	
	9	2	3	4	5	6	7	
	10	1	2	3	4	5	6	
	13	-1	0	1	2	3		
	15			-1	0	1		

$$H = 8 + D - S$$



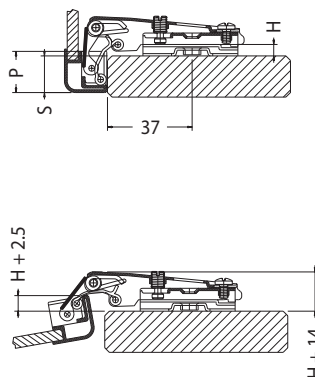
CERNIERE A CHIUSURA AUTOMATICA apertura 100° per antine con profili in alluminio

SELF CLOSING HINGES opening 100° for doors with aluminium frames



850 12 P 4 4

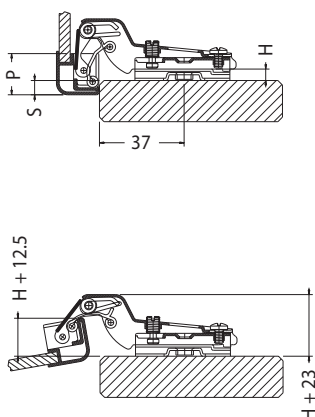
Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.



$$H = 2 + P - S$$

850 12 M 4 4

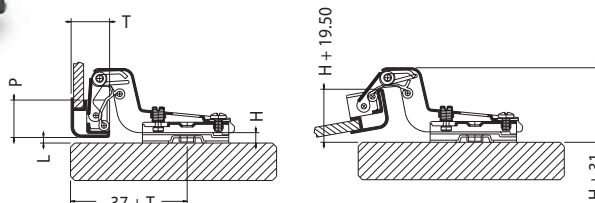
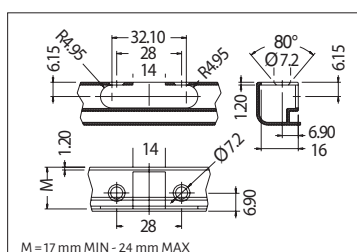
Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.



$$H = -8 + P - S$$

850 12 C 4 4

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.



$$H = -15 + P + L$$

Per determinare l'altezza della basetta (H) da utilizzare, bisogna conoscere il sormonto (S) e la distanza Foratura (D) nella porta. E. S=19 D=5 H=4
In order to calculate the height (H) of the mounting plate to be utilized it is necessary to know the overlap (S) and the drilling distance (D) in the door. Ex. S=19 D=5 H=4

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tutta **italiana**.

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an all-**italian** soul.



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CASSE

CUPS



CASSE DISPONIBILI

apertura 90° Ø 35

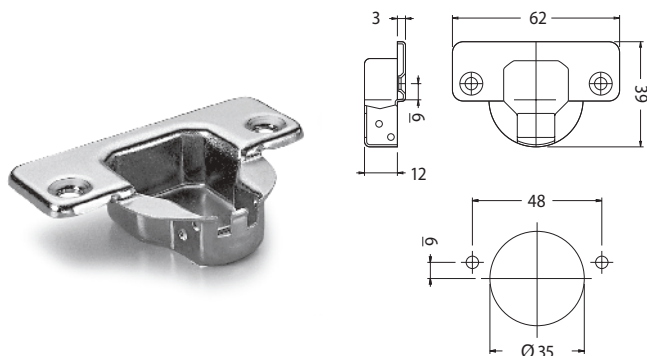
AVAILABLE CUPS

opening 90° Ø 35

60

Cassa in acciaio; fissaggio a viti autofilettanti (escluse dalla fornitura).

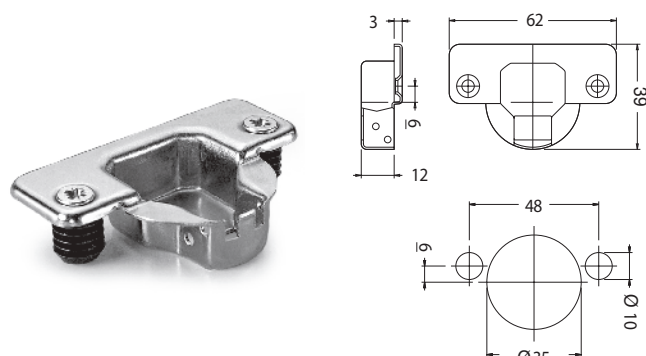
Steel cup; self-cutting screws fastener (not included in supply).



61

Cassa in acciaio; fissaggio a pressione (bussole Ø 10 mm).

Steel cup; pressurized fastener (Ø 10 mm. dowels).



ALTRE CASSE DISPONIBILI

nella versione apertura 90°

OTHER AVAILABLE CUPS

for opening 90°

SERIE 850/615 - 90°

su richiesta / upon request

	45 x 9,5	48 x 6	52 x 5,5
VITI - Box h 12 mm SCREWS - Box h 12 mm	62	60	45
CODOLI - Box h 12 mm DOWELS - Box h 12 mm	63 [Ø8]	61 [Ø10]	46 [Ø10]
QUICK-FIX [Disegno A] QUICK-FIX [Drawing A]	51 [Ø8]	47 [Ø10]	-
FISSAGGIO A CAMMA SENZA UTENSILI [Disegno B] FIXING BY CAM WITHOUT TOOLS [Drawing B]	-	39 [Ø10]	-

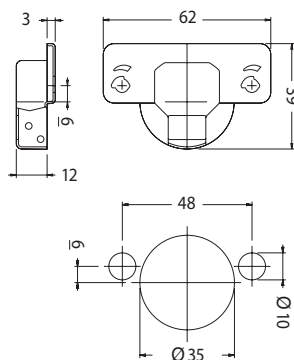
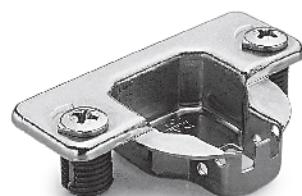
CASSE DISPONIBILI
apertura 110° Ø 35

AVAILABLE CUPS
opening 110° Ø 35

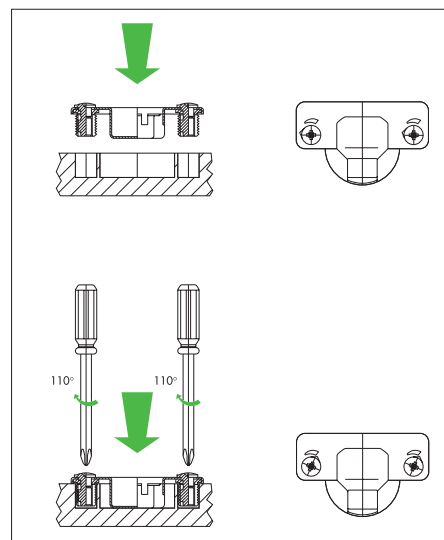


44

Cassa in acciaio; fissaggio a viti pressofuse a camma con bussole Ø 10 mm.
Steel cup; Zamak screws by cam mounted with dowels Ø 10 mm.

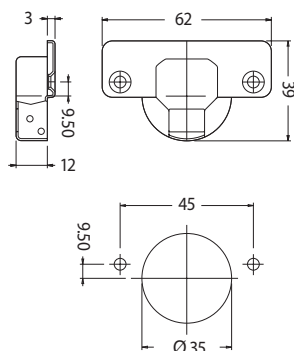
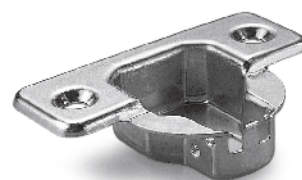


DISEGNO A DRAWING A



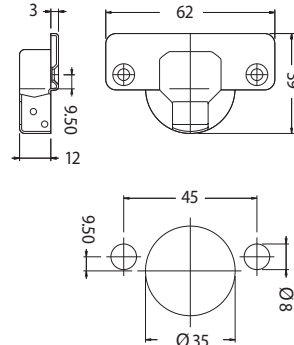
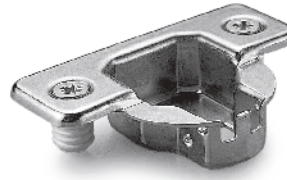
65

Cassa in acciaio; fissaggio a viti autofilettanti (escluse dalla fornitura).
Steel cup; self-cutting screws fastener (not included in supply).



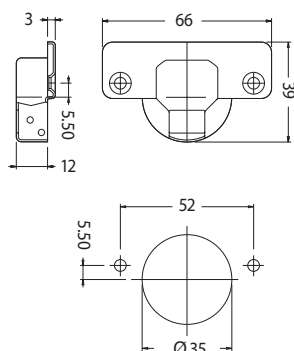
66

Cassa in acciaio; fissaggio a pressione (bussole Ø 8 mm).
Steel cup; pressurized fastener (Ø 8 mm dowels).



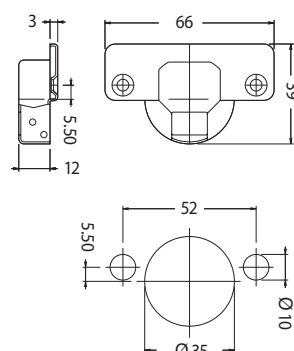
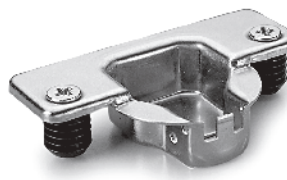
68

Cassa in acciaio; fissaggio a viti autofilettanti (escluse dalla fornitura).
Steel cup; self-cutting screws fastener (not included in supply).



69

Cassa in acciaio; fissaggio a pressione (bussole Ø 10 mm).
Steel cup; pressurized fastener (Ø 10 mm. dowels).

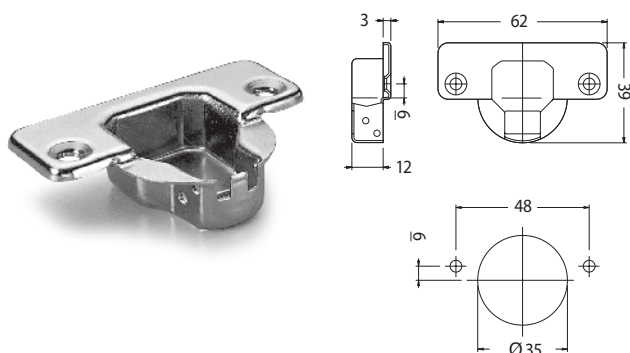


CASSE DISPONIBILI apertura 110° Ø 35

AVAILABLE CUPS opening 110° Ø 35

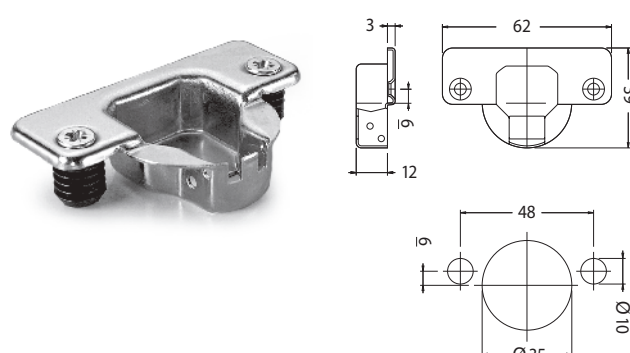
70

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).
Steel cup; self-cutting screws fastener (not included in supply).



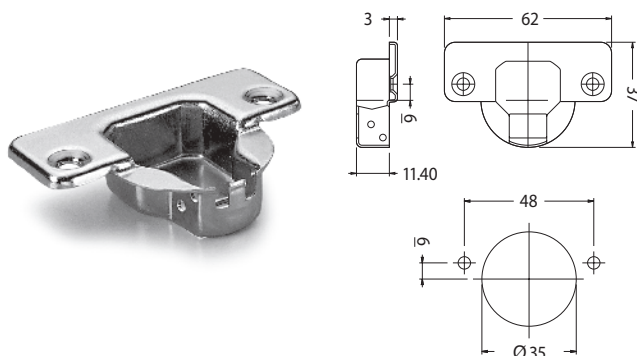
71

Cassa in acciaio; fissaggio a pressione (bussole Ø 10 mm).
Steel cup; pressurized fastener (Ø 10 mm. dowels).



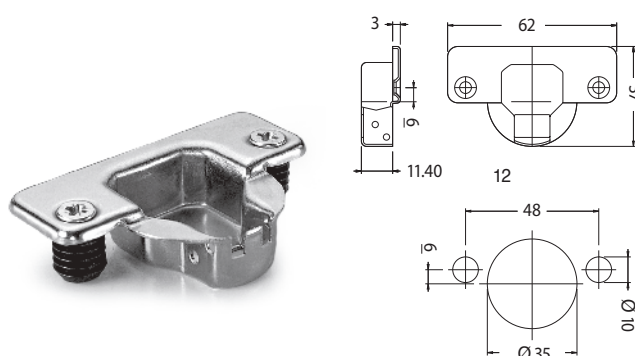
80

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).
Steel cup; self-cutting screws fastener (not included in supply).



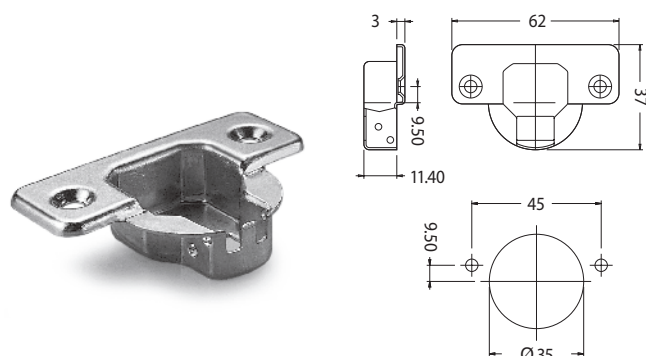
81

Cassa in acciaio; fissaggio a pressione (bussole Ø 10 mm).
Steel cup; pressurized fastener (Ø 10 mm dowels).



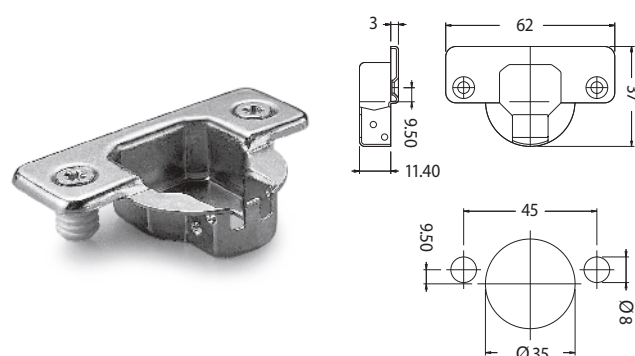
85

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).
Steel cup; self-cutting screws fastener (not included in supply).



86

Cassa in acciaio; fissaggio a pressione (bussole Ø 8 mm).
Steel cup; pressurized fastener (Ø 8 mm dowels).



CASSE DISPONIBILI

apertura 110° Ø 35

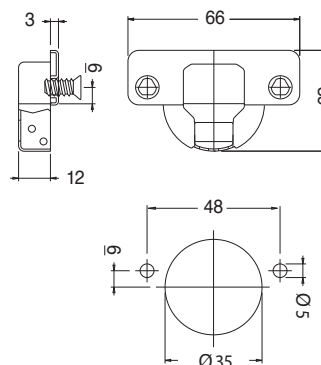
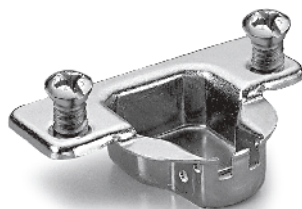
AVAILABLE CUPS

opening 110° Ø 35



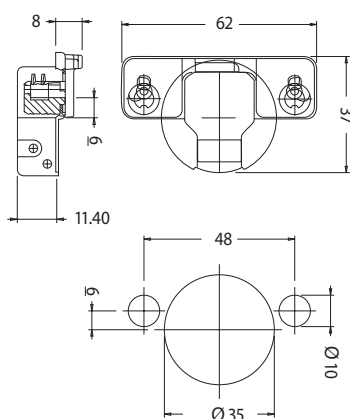
84

Cassa in acciaio; fissaggio a viti Euro.
Steel cup; Euro screws fastener.

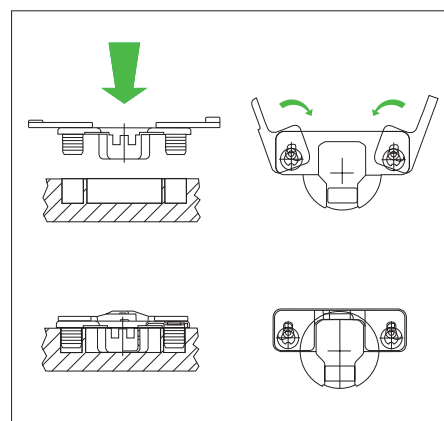


50

Cassa in acciaio; fissaggio a camma senza utensili.
Steel cup; fixing by cam screws without tools.



DISEGNO B DRAWING B



CASSE DISPONIBILI

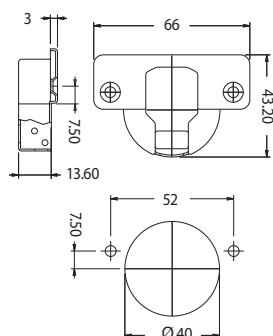
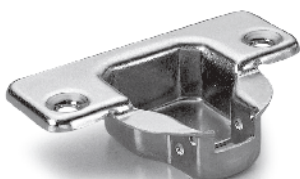
apertura 93° Ø 40

AVAILABLE CUPS

opening 93° Ø 40

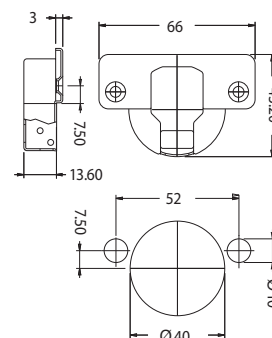
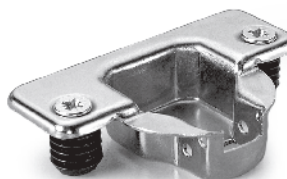
90

Cassa in acciaio; fissaggio a viti autofilettanti (escluse dalla fornitura).
Steel cup; self-cutting screws fastener (not included in supply).



91

Cassa in acciaio; fissaggio a pressione (bussole Ø 10 mm).
Steel cup; pressurized fastener (Ø 10 mm. dowels).



CASSE DISPONIBILI

apertura 165° Ø 35

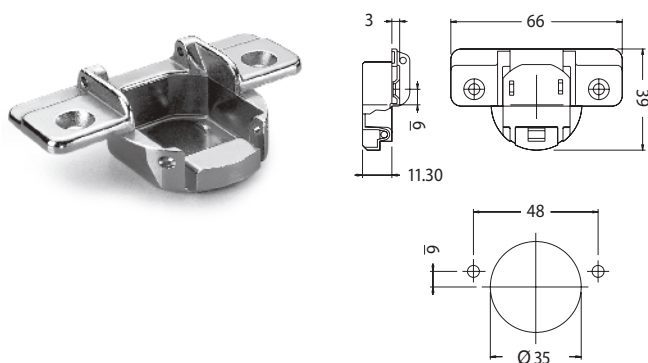
AVAILABLE CUPS

opening 165° Ø 35

01

Cassa in zama; fissaggio a viti autofilettanti (escluse dalla fornitura).

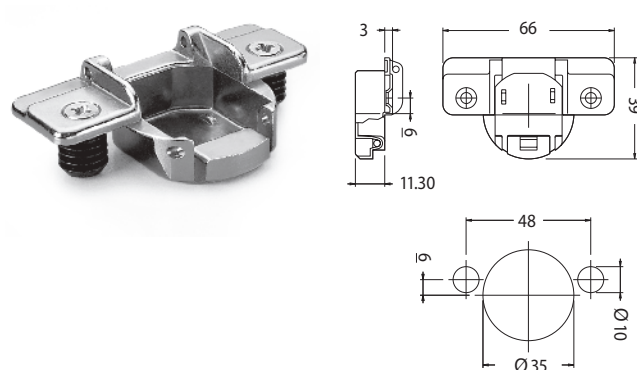
Zamak cup; self-cutting screws fastener (not included in supply).



03

Cassa in zama; fissaggio a pressione (bussole Ø 10 mm).

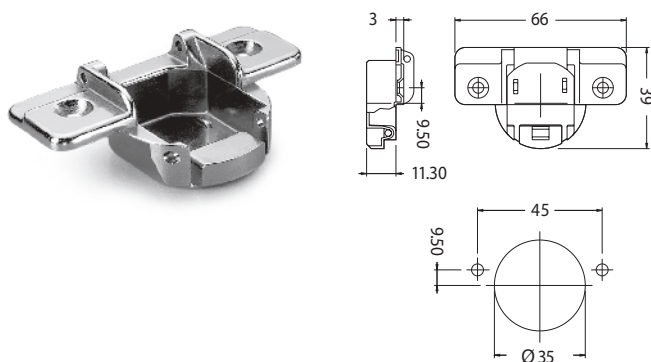
Zamak cup; pressurized fastener (Ø 10 mm dowels).



04

Cassa in zama; fissaggio a viti autofilettanti (escluse dalla fornitura).

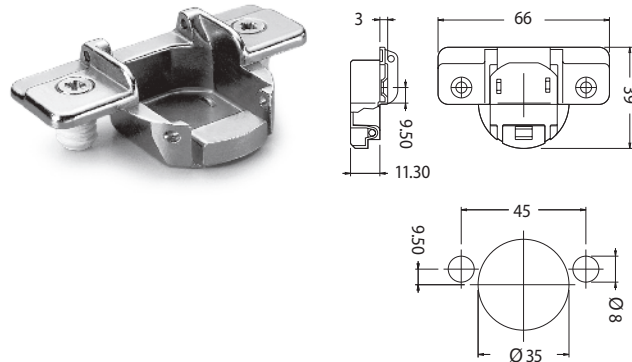
Zamak cup; self-cutting screws fastener (not included in supply).



05

Cassa in zama; fissaggio a pressione (bussole Ø 8 mm).

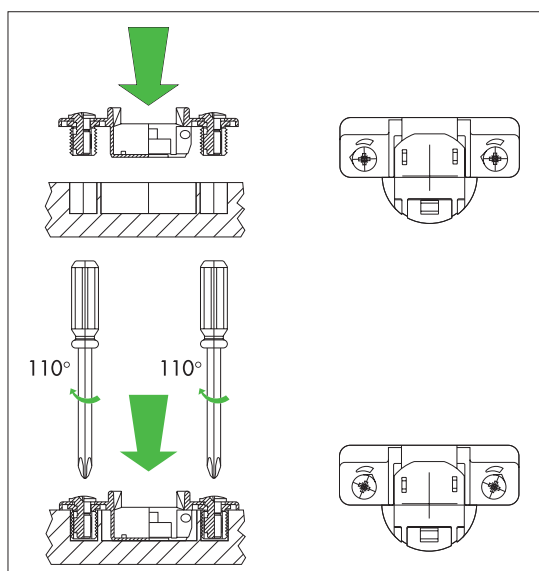
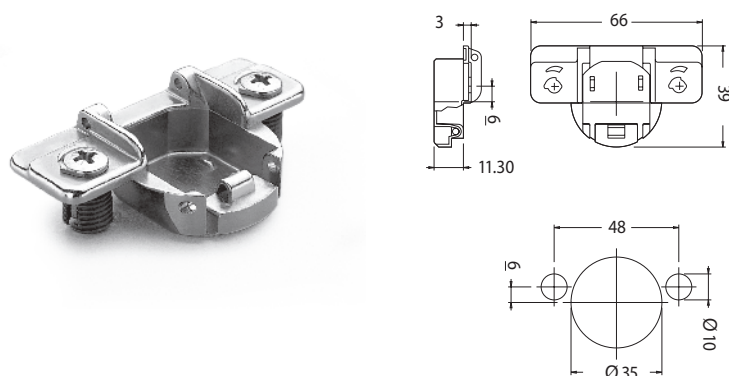
Zamak cup; pressurized fastener (Ø 8 mm dowels).



02

Cassa in zama; fissaggio a viti pressofuse a camma con bussole Ø 10 mm.

Zamak cup; Zamak screws by cam mounted with dowels Ø 10 mm.



CASSE DISPONIBILI
apertura 165° Ø 35

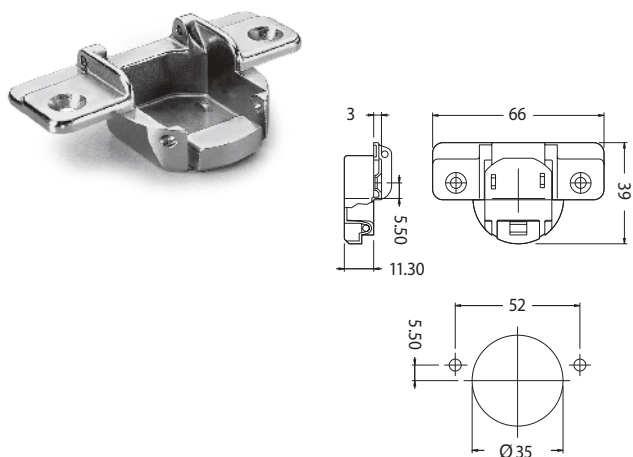
AVAILABLE CUPS
opening 165° Ø 35



06

Cassa in zama; fissaggio a viti autofilettanti
(escluse dalla fornitura).

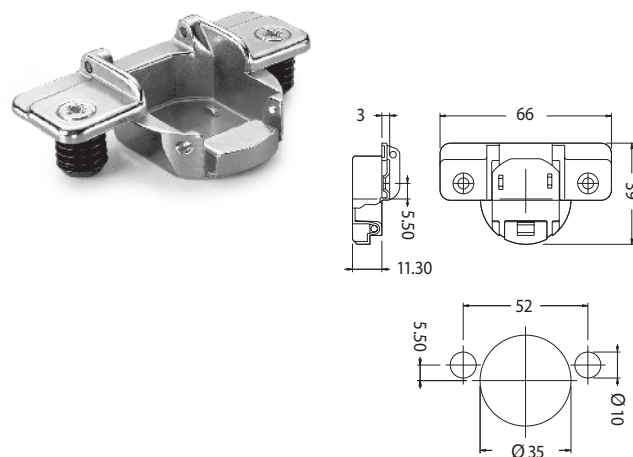
Zamak cup; self-cutting screws fastener (not included in supply).



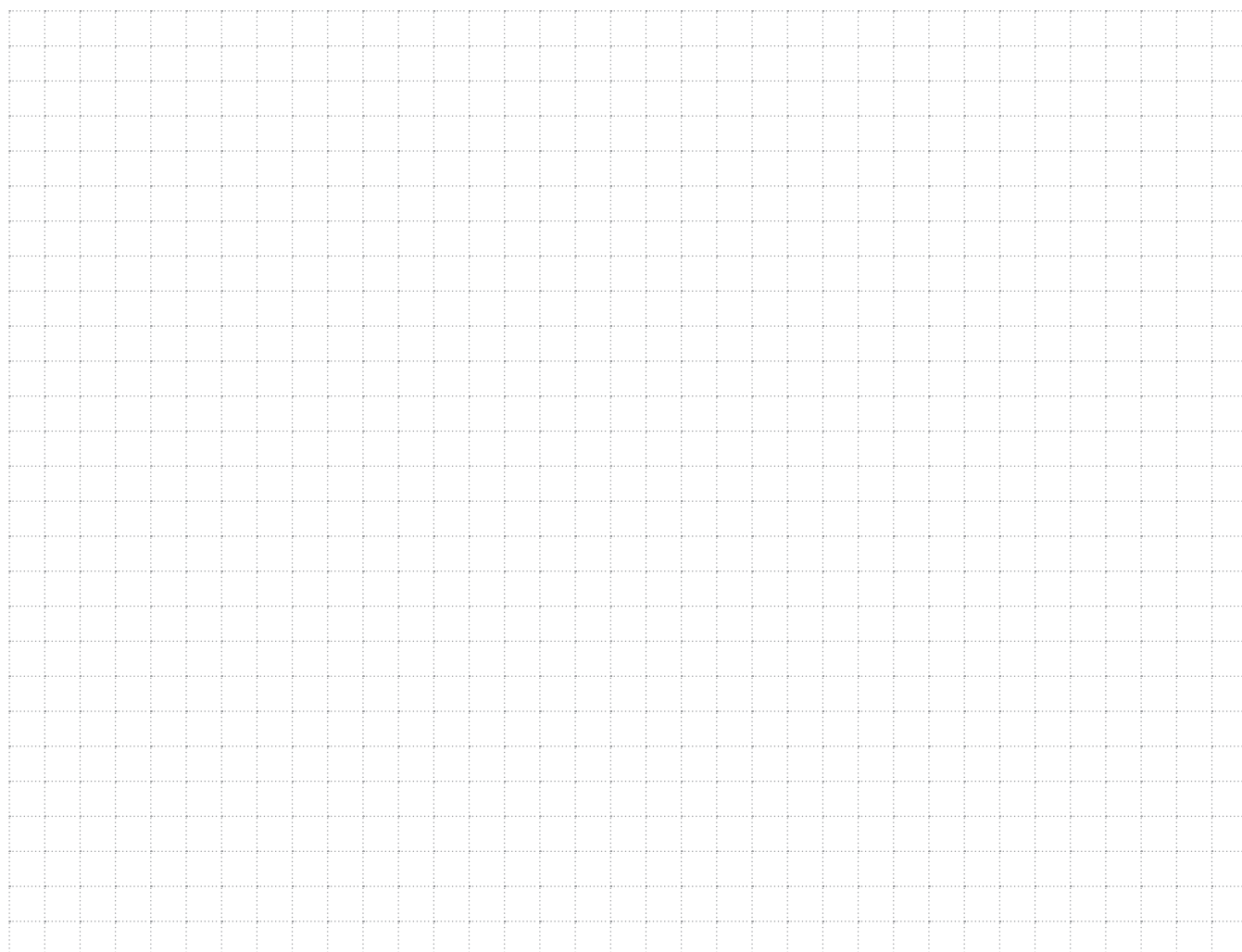
07

Cassa in zama; fissaggio a pressione (bussole Ø 10 mm).

Zamak cup; pressurized fastener (Ø 10 mm dowels).



NOTE
NOTES



CASSE DISPONIBILI per mobili ad angolo Ø 35

AVAILABLE CUPS for corner cabinets Ø 35

Casse abbinabili per la cerniera
Matching cups for hinge

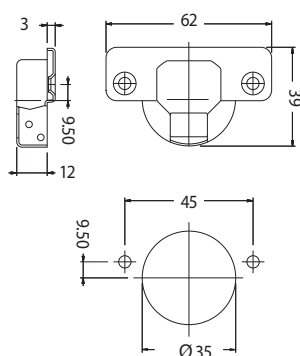
869



82

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).

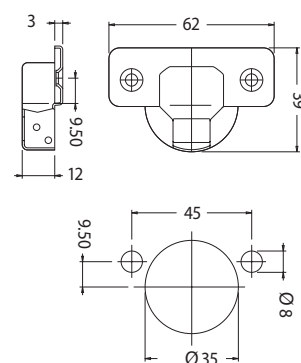
Steel cup; self-cutting screws fastener
(not included in supply).



83

Cassa in acciaio; fissaggio a pressione
(bussole Ø 8 mm).

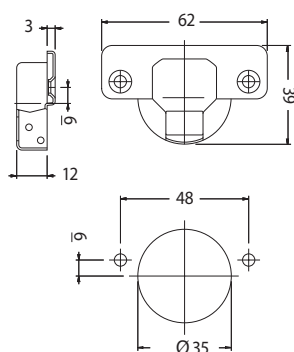
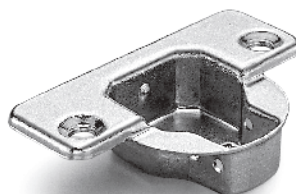
Steel cup; pressurized fastener (Ø 8 mm dowels).



87

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).

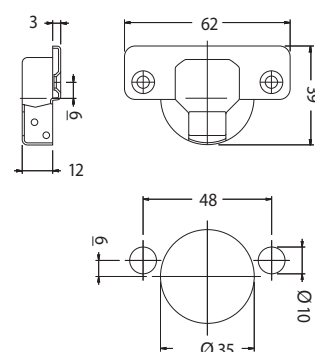
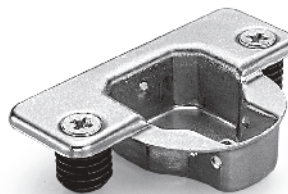
Steel cup; self-cutting screws fastener (not included in supply).



88

Cassa in acciaio; fissaggio a pressione (bussole Ø 10 mm).

Steel cup; pressurized fastener (Ø 10 mm dowels).



BASSETTE

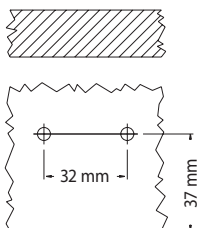
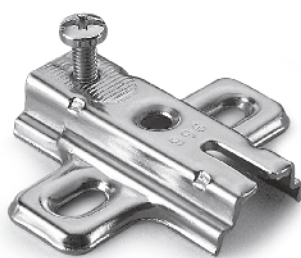
MOUNTING PLATES



B 996 AR spessore mm
thickness mm **4 5 6 8**

Basetta in acciaio; regolazione verticale; interasse 32 mm; modulo 37.

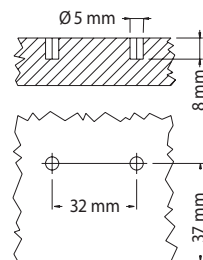
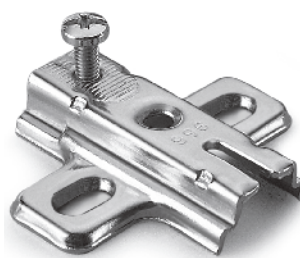
Steel mounting plate; vertical adjustment; wheelbase 32 mm; modulus 37.



B 996 ER spessore mm
thickness mm **4 5 6 8**

Basetta in acciaio; fissaggio a viti Euro (escluse dalla fornitura); regolazione verticale; interasse 32 mm; modulo 37.

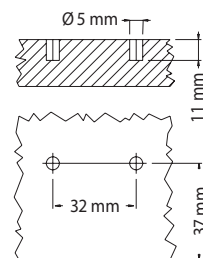
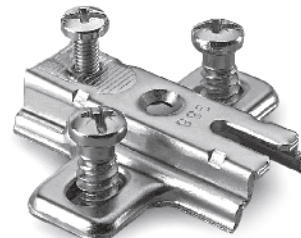
Steel mounting plate; Euro screws fastener (not included in supply); vertical adjustment; wheelbase 32 mm; modulus 37.



B 996 ER L spessore mm
thickness mm **4 5 6 8**

Basetta in acciaio; fissaggio a viti Euro 6,3x14; regolazione verticale; interasse 32 mm; modulo 37.

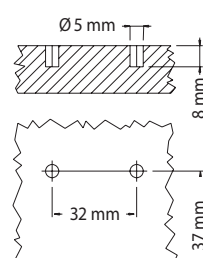
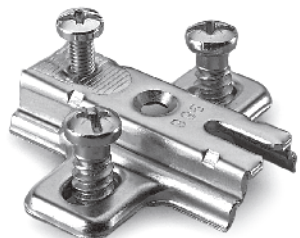
Steel mounting plate; Euro screws fastener 6,3x14; vertical adjustment; wheelbase 32 mm; modulus 37.



B 996 ER C spessore mm
thickness mm **4 5 6 8**

Basetta in acciaio; fissaggio a viti Euro 6,3x10,5; regolazione verticale; interasse 32 mm; modulo 37.

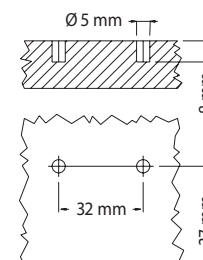
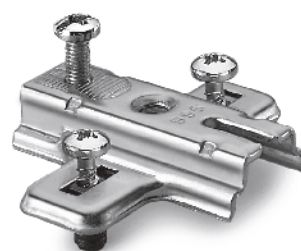
Steel mounting plate; Euro screws fastener 6,3x10,5; vertical adjustment; wheelbase 32 mm; modulus 37.



B 996 P5 I spessore mm
thickness mm **4 5 6 8**

Basetta in acciaio; fissaggio a bussole Ø 5 mm; regolazione verticale; interasse 32 mm; modulo 37.

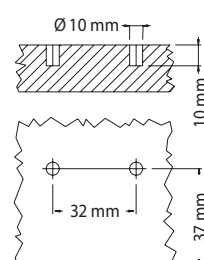
Steel mounting plate; Ø 5 mm dowels fastener; vertical adjustment; wheelbase 32 mm; modulus 37.



B 996 P10 spessore mm
thickness mm **4 5 6 8**

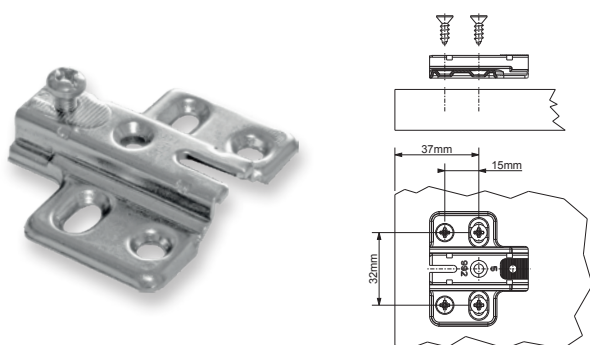
Basetta in acciaio; fissaggio a pressione (bussole Ø 10 mm); regolazione verticale; interasse 32 mm; modulo 37.

Steel mounting plate; pressurized fastener (Ø 10 mm dowels); vertical adjustment; wheelbase 32 mm; modulus 37.



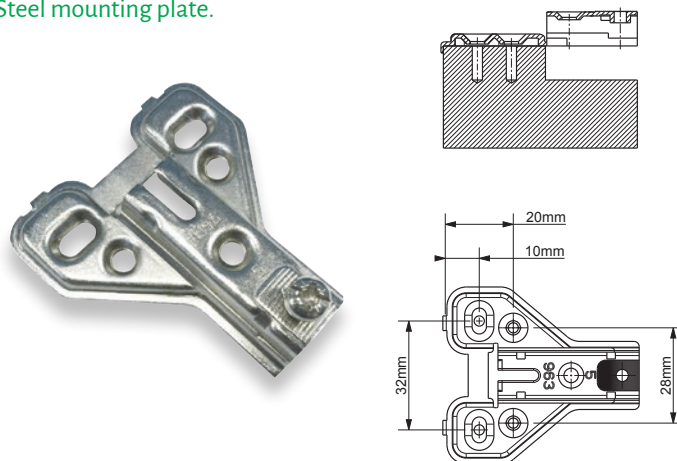
B 992 AR spessore mm **5**
thickness mm

Basetta in acciaio.
Steel mounting plate.



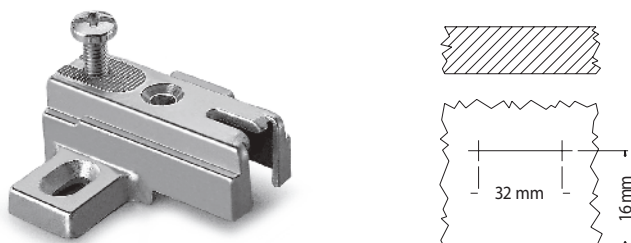
B 963 ARV spessore mm **5**
thickness mm

Basetta in acciaio.
Steel mounting plate.



B 986 AR spessore mm **12**
thickness mm

Basetta in zama; regolazione verticale; interasse 32 mm;
modulo 37.
Zamak mounting plate; vertical adjustment; wheelbase 32 mm;
modulus 37.

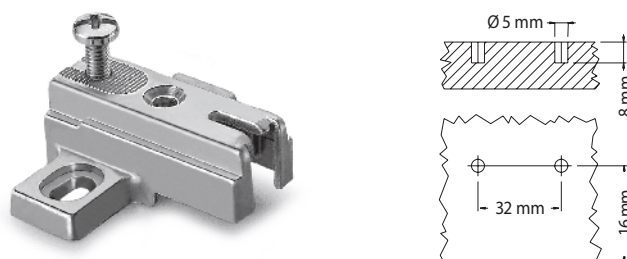


Abbinabile per la cerniera
Matching for hinge

862 **P** **4** **4**

B 986 ER spessore mm **12**
thickness mm

Basetta in zama; fissaggio a viti Euro (escluse dalla fornitura);
regolazione verticale; interasse 32 mm; modulo 37.
Zamak mounting plate; Euro screws fastener (not included
in supply); vertical setting; wheelbase 32 mm; modulus 37.

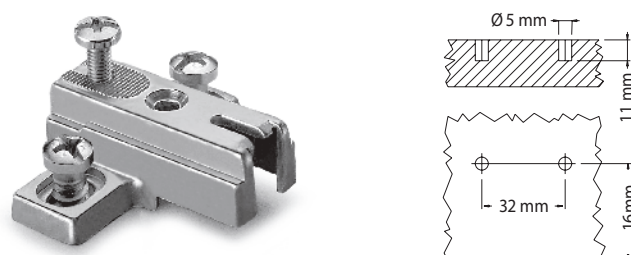


Abbinabile per la cerniera
Matching for hinge

862 **P** **4** **4**

B 986 ER L spessore mm **12**
thickness mm

Basetta in zama; fissaggio a viti Euro 6,3x14; regolazione verticale;
interasse 32 mm; modulo 37.
Zamak mounting plate; Euro screws fastener 6,3x14; vertical
adjustment; wheelbase 32 mm; modulus 37.

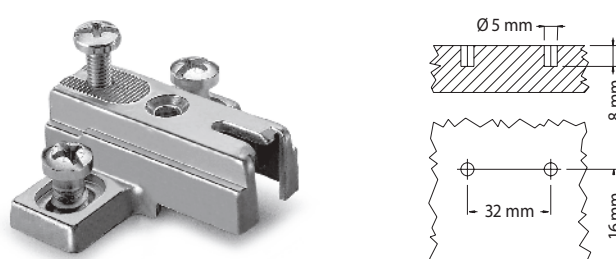


Abbinabile per la cerniera
Matching for hinge

862 **P** **4** **4**

B 986 ER C spessore mm **12**
thickness mm

Basetta in zama; fissaggio a viti Euro 6,3x10,5; regolazione
verticale; interasse 32 mm; modulo 37.
Zamak mounting plate; Euro screws fastener 6,3x10,5;
vertical adjustment; wheelbase 32 mm; modulus 37.



Abbinabile per la cerniera
Matching for hinge

862 **P** **4** **4**

B 886 AR spessore mm
thickness mm **3 5 8 10 13 15**

Basetta in zama; regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; vertical adjustment; wheelbase 32 mm; modulus 37.

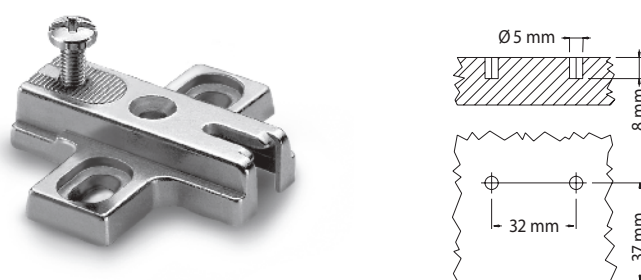


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 886 ER spessore mm
thickness mm **3 5 8 10 13 15**

Basetta in zama; fissaggio a viti Euro (escluse dalla fornitura); regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; Euro screws fastener (not included in supply); vertical adjustment; wheelbase 32 mm; modulus 37.

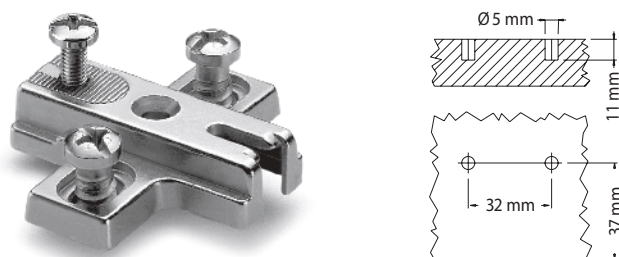


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 886 ER L spessore mm
thickness mm **3 5 8 10 13 15**

Basetta in zama; fissaggio a viti Euro 6,3x14; regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; Euro screws fastener 6,3x14; vertical adjustment; wheelbase 32 mm; modulus 37.

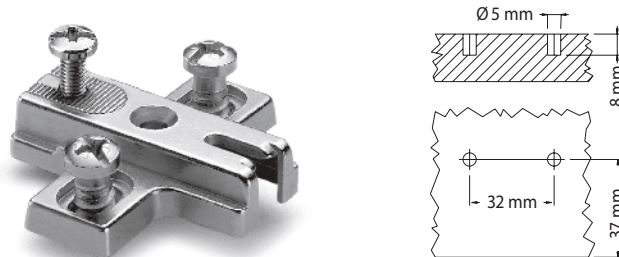


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 886 ER C spessore mm
thickness mm **3 5 8 10 13 15**

Basetta in zama; fissaggio a viti Euro 6,3x10,5; regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; Euro screws fastener 6,3x10,5; vertical adjustment; wheelbase 32 mm; modulus 37.

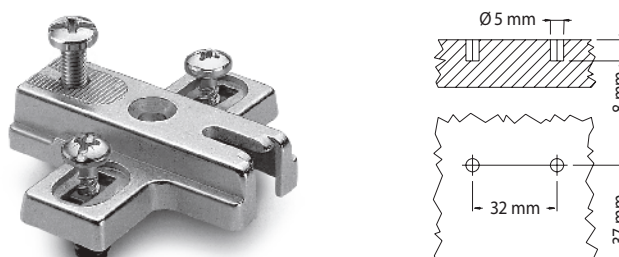


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 886 P5 | spessore mm
thickness mm **3 5 8 10 13 15**

Basetta in zama; fissaggio bussole $\varnothing$ 5 mm; regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; $\varnothing$ 5 mm dowels fastener; vertical adjustment; wheelbase 32 mm; modulus 37.

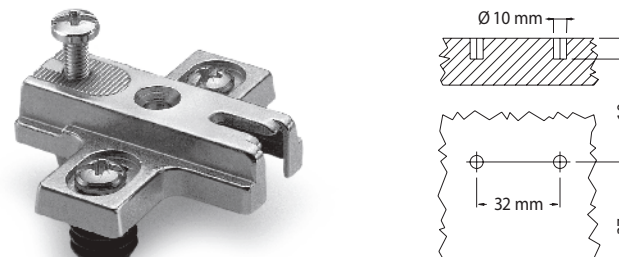


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 886 P10 | spessore mm
thickness mm **3 5 8 10 13 15**

Basetta in zama; fissaggio a pressione (bussole $\varnothing$ 10 mm); regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; pressurized fastener ($\varnothing$ 10 mm dowels); vertical adjustment; wheelbase 32 mm; modulus 37.

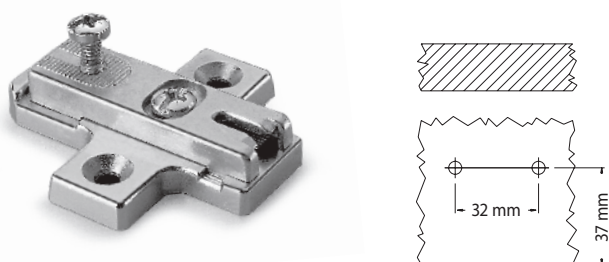


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 890 AR spessore mm
thickness mm **4 5 6**

Basetta in zama; regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; vertical adjustment; wheelbase 32 mm; modulus 37.

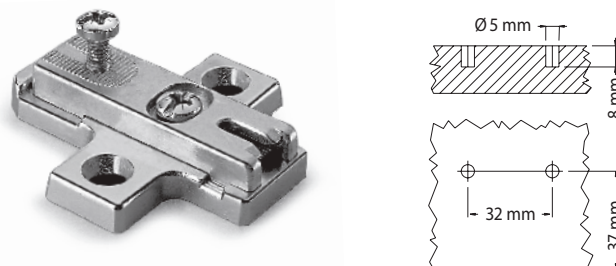


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 890 ER spessore mm
thickness mm **4 5 6**

Basetta in zama; fissaggio a viti Euro (escluse dalla fornitura); regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; Euro screws fastener (not included in supply); vertical adjustment; wheelbase 32 mm; modulus 37.

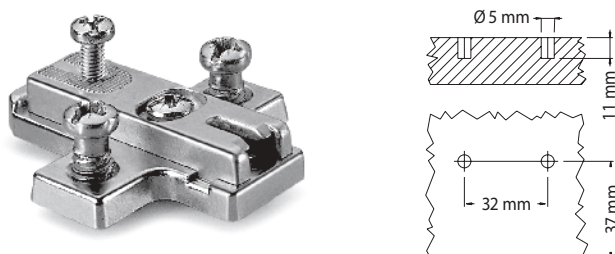


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 890 ER L spessore mm
thickness mm **4 5 6**

Basetta in zama; fissaggio a viti Euro 6,3x14; regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; Euro screws fastener 6,3x14; vertical adjustment; wheelbase 32 mm; modulus 37.

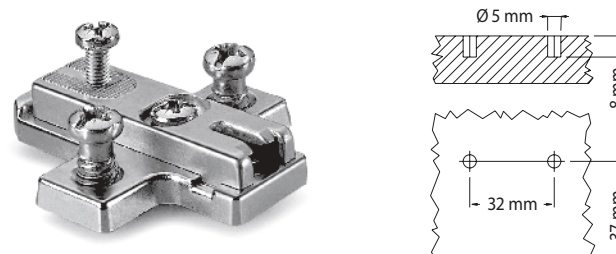


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 890 ER C spessore mm
thickness mm **4 5 6**

Basetta in zama; fissaggio a viti Euro 6,3x10,5; regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; Euro screws fastener 6,3x10,5; vertical adjustment; wheelbase 32 mm; modulus 37.

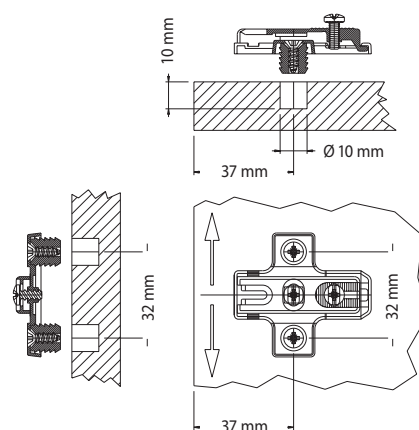
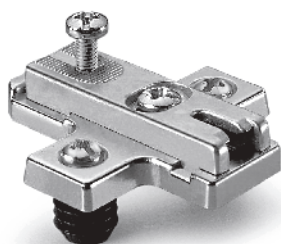


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 890 P10 spessore mm
thickness mm **4 5 6**

Basetta in zama; fissaggio a pressione (bussole Ø 10 mm); regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate; pressurized fastener (Ø 10 mm dowels); vertical adjustment; wheelbase 32 mm; modulus 37.



ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

BASETTE DISPONIBILI

AVAILABLE MOUNTING PLATES

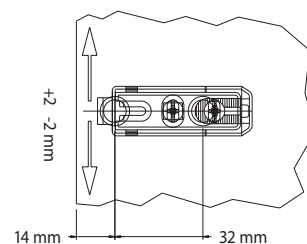
Abbinabili per la serie
Matching for serie

850

B 896 spessore mm thickness mm **5**

Basetta in zama e piastrina regolazione mediante vite a camma; fissaggio tramite viti autofilettanti; regolazione verticale; interasse 32 mm; modulo 37.

Zamak mounting plate with cam screws adjustment plaque; self-cutting screws fastener; vertical setting; wheelbase 32 mm; modulus 37.

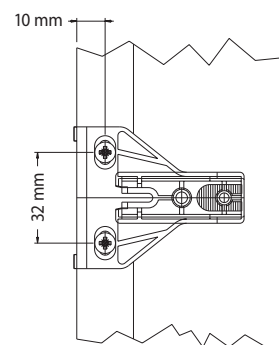
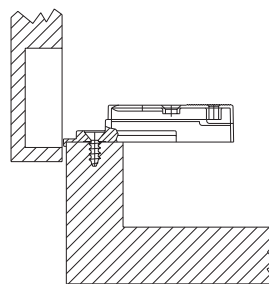


ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

B 894 spessore mm thickness mm **8**

Adattatore per cornici in zama.

Adapter for zamak face frames.



ORDINE MINIMO 5.000 PEZZI - MIN. ORDER QUANTITY 5.000

VITI EURO DISPONIBILI

AVAILABLE EURO SCREWS

T 008

Vite Euro $\varnothing$ 6,3 x 14.

Euro screw $\varnothing$ 6,3 x 14.



T 009

Vite Euro $\varnothing$ 6,3 x 10,5.

Euro screw $\varnothing$ 6,3 x 10,5.



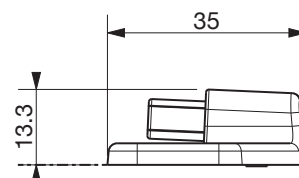
AMMORTIZZATORE

SOFT CLOSE



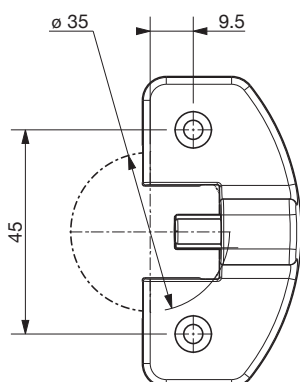
F412

Ammortizzatore in zama universale.
Universal zamak soft close.

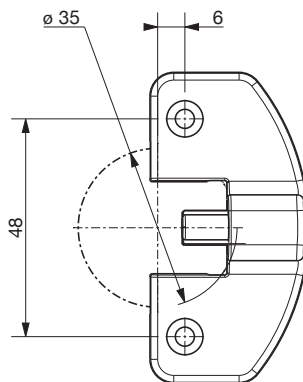


DISPONIBILE IN TRE MODELLI, CON TRE DIFFERENTI INTERASSI
AVAILABLE IN THREE MODELS, WITH THREE DIFFERENT HOLES SPACING

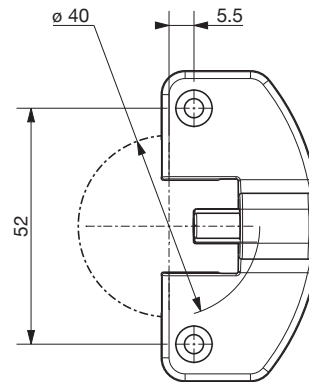
F412-45



F412-48



F412-52

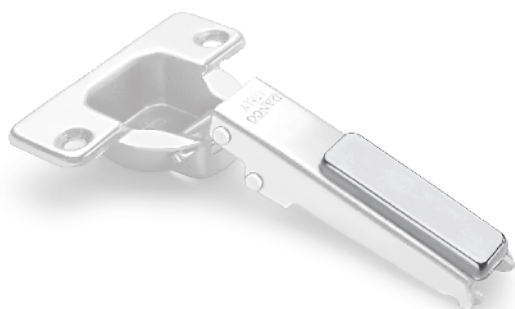


ACCESSORI

ACCESSORIES

P 050 - 4

Placchetta coprivite in acciaio.
Steel cover-cap.



P 050 - 4S

Placchetta coprivite in acciaio con logo personalizzato a richiesta.
Steel cover-cap with customer logo printed if required.



ESEMPIO D'ORDINE

EXAMPLE OF ORDER

Le immagini utilizzate in questo esempio d'ordine sono indicative e potrebbero non corrispondere a quelle del presente catalogo.

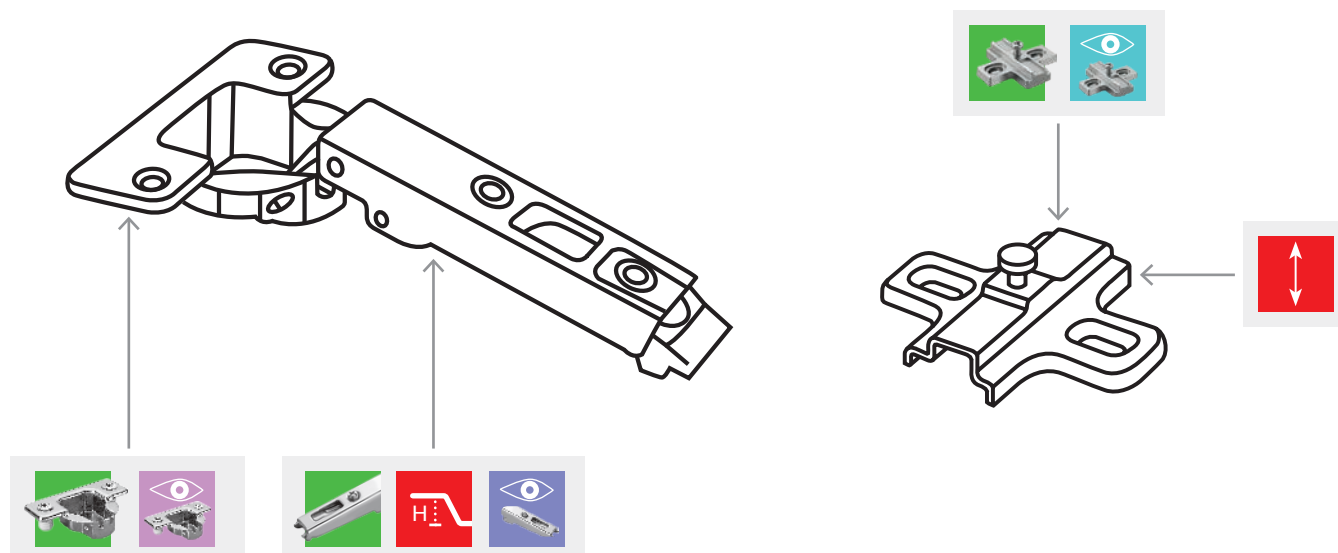
The images used in this example are indicative and may not correspond to those in this catalog.

	serie serie		spessore basetta in mm mounting plate thickness in mm
	cassa cup		altezza braccetto crank height
	braccetto arm		finitura cassa cup finishing
	basetta mounting plate		finitura braccetto arm finishing
	numero riferimento cassa reference cup number		finitura basetta mounting plate finishing

	altezza braccetto crank height	P Collo Piano Straight Crank	mm 0	C Collo Alto Tall Crank	mm 17
		M Collo Medio Medium Crank	mm 8	A Super Collo Supercrank	mm 22

FINITURA FINISHING				4 4 4	Nichelato Nikel plated	9 9 9	Zincato Galvanized
------------------------------	---	---	---	----------------------------------	---------------------------	----------------------------------	-----------------------

	vite inserita inserted screw		senza molla without spring		spinta push		senza ammortizzatore without soft damper
---	--	---	--------------------------------------	---	-----------------------	---	--

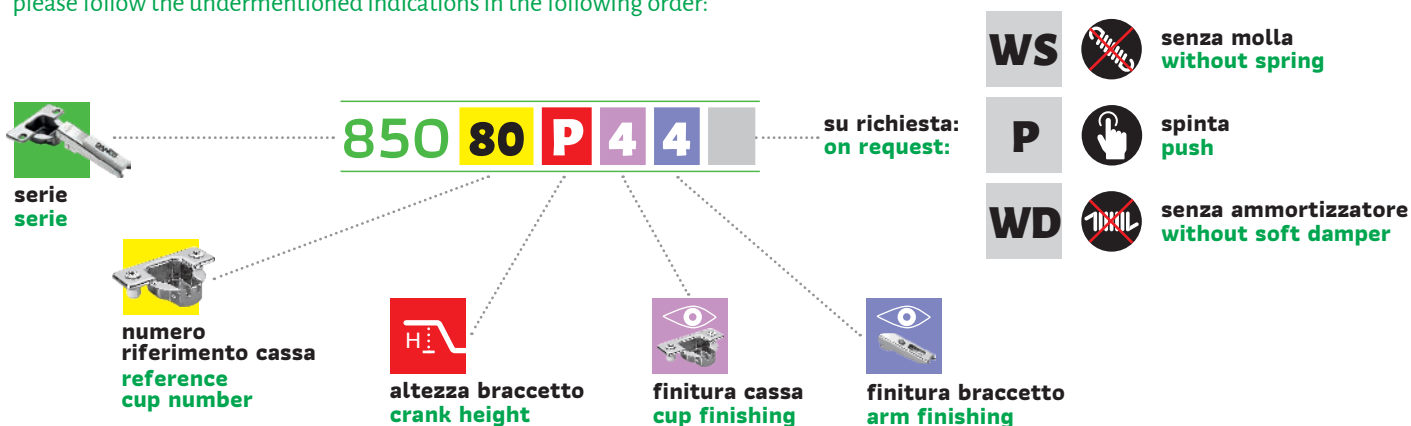


ESEMPIO D'ORDINE

EXAMPLE OF ORDER

Per una corretta ordinazione ed un'esatta determinazione del codice seguire le sottoindicate modalità, con la seguente successione:

For a proper order and an exact interpretation of the code, please follow the undermentioned indications in the following order:



ESEMPIO DI ORDINE CERNIERE - ORDERING EXAMPLE OF HINGES

	codice serie serie code	→	850
	numero riferimento cassa reference cup number	→	80
	altezza braccetto crank height	→	P
	finitura cassa cup finishing	→	4
	finitura braccetto arm finishing	→	4
	senza molla without spring	→	WS
	spinta push	→	P
	senza ammortizzatore without soft damper	→	WD

Ordinare il seguente codice:
Order the following code:

850 80 P 4 4

Si avrà quindi una cerniera con cassa e braccetto in acciaio nichelato, collo piano.
You will therefore have a hinge with steel, nickel plated cup and arm, straight crank.

ESEMPIO DI ORDINE BASETTE - ORDERING EXAMPLE OF MOUNTING PLATES

	codice basetta mounting plate code	→	B 996 AR V
	spessore thickness	→	5
	finitura basetta mounting plate finishing	→	4
	vite inserita inserted screw	→	V

Ordinare il seguente codice:
Order the following code:

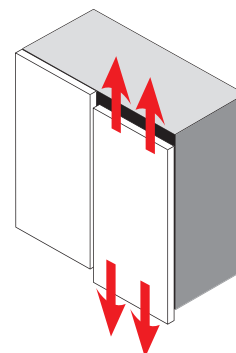
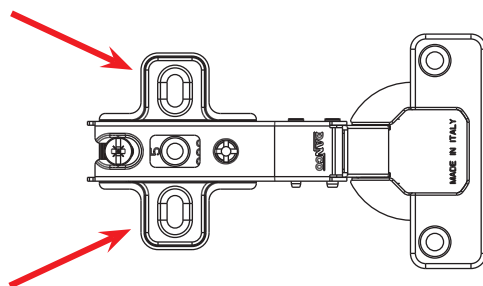
B 996 AR V 5 4

Si avrà quindi una basetta B 996 AR V con spessore 5 mm, nichelato.
You will therefore have a mounting plate code B 996 AR V, 5 mm thickness, nickel plated.

SISTEMI DI REGOLAZIONE

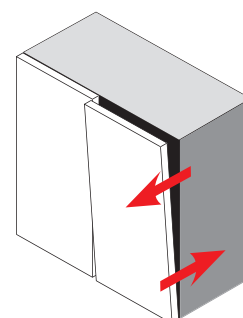
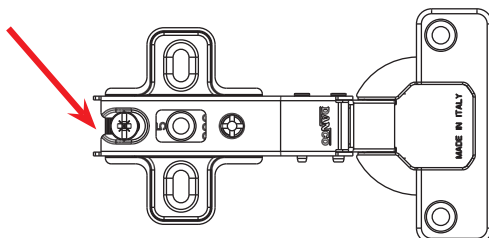
ADJUSTMENT SYSTEMS

REGOLAZIONE VERTICALE VERTICAL ADJUSTMENT



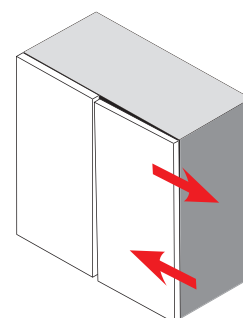
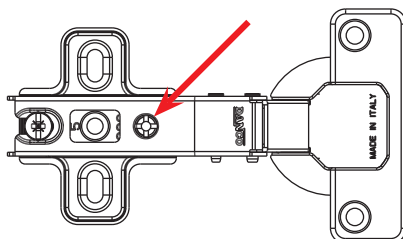
+/- 2 mm

REGOLAZIONE FRONTALE TRAMITE VITE FRONTAL ADJUSTMENT BY SCREW



- 0/+5 mm

REGOLAZIONE LATERALE DI COPERTURA LATERAL OVERLAY ADJUSTMENT



-1/+5 mm

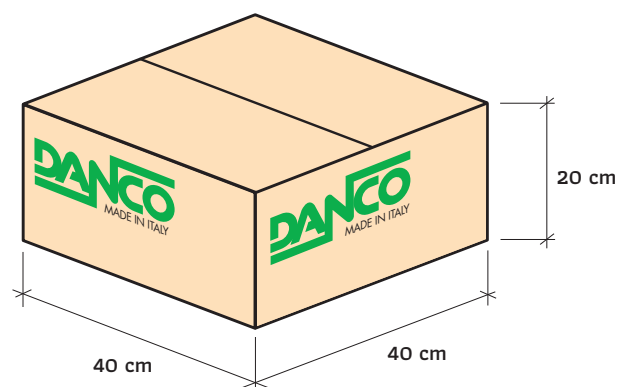
IMBALLO

PACKING

CONTENUTO CONTENTS

Scatolone Big box

SERIE 850	300
SERIE 861 - 862 - 863 - 866 - 869	200
SERIE 864	100



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